



TOWBAR INSTALLATION INSTRUCTIONS

PART NUMBER 03281RW

BMW X5 G05 CL4



PRODUCT DETAILS:

| | | | | |
|-------------------------------|----------|---------------------------|------|----|
| Part Number: | 03281RW | Maximum Towing Braked: | 2700 | kg |
| ECU Number: | WLE70014 | Maximum Towing Unbraked: | 750 | kg |
| Tail Harness Length Required: | 1800 mm | Maximum Static Ball Load: | 270 | kg |
| TBM/Lug Part Number: | 21342 | | | |
| Wiring Part Number: | WLL90011 | | | |

FITTING DETAILS:

| | | | |
|---------------------------|----------|---|----|
| Towbar Installation Time: | 120 min. | Hayman Reese SmartCODE Solution Required: | NO |
| Wiring Installation Time: | 60 min | RPA Disable/Other: | NO |
| Total Installation Time: | 180 min | | |
| Bumper Cut Required: | Yes | | |

Note

- Electric Brake = Brake Prep Connector.
- Ensure when towing coasting mode / ECO mode must be disable.
- RPA is via switch on dash.
- Vehicle trailer fuse location F240/F267/F289



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ENSURE THAT INSTRUCTIONS ARE UNDERSTOOD PRIOR TO FITMENT.

i BEFORE YOU START:

Hayman Reese recommends that instructions are read completely prior to fitment. Check all hardware items have been included refer to assembly diagram. Please ensure this towbar is only fitted to vehicle models as per Hayman Reese application guide (www.haymanreese.com.au).

Bumper Cuts



Vehicle and bumper variations can and do occur during vehicle manufacture after initial towbar design. Fitment of towbar to vehicle and accuracy of bumper cut must be assessed prior to any bumper modifications made. Incorrect bumper cuts are not covered under Hayman Reese warranty.

NOTE: Bumper cuts need to be approached with care, refer to notes below.

- Bumper centreline – where the centreline of the bumper needs to be determined, the installer must assess centre point by measurement of bumper width or determining two symmetrical reference points to give centreline.
- Bumper edge – To assist with accurate bumper cut measurement, reference to the start of the bumper edge is now being commonly used.
 - Measure from bottom edge along bumper and around corner to the 70 mm point (Figure 1).
 - Do not measure from visible bumper front of corner, upwards (Figure 2).

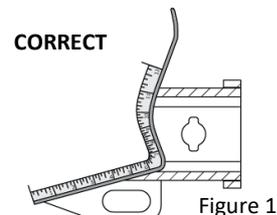


Figure 1

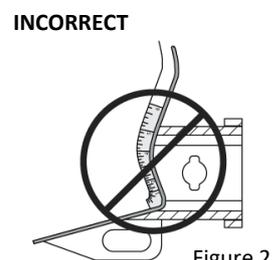


Figure 2

Drilling

- For any required drilling during installation, ensure that the area is clear of fuel, electrical & other components that may be damaged.
- All holes drilled into the body panels shall have all burrs & swarf removed then coated with a suitable rust preventative paint.

Bolts/Fasteners

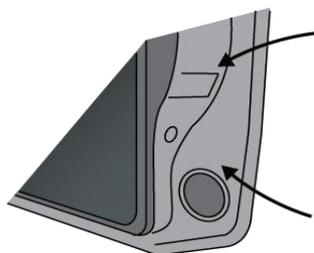
- Ensure that all hardware is fastened to correct torque as specified in this fitting instruction.
- All fasteners supplied with this product are used to achieve a specified clamp loading. If replacement is required ensure that fasteners of the same grade and class are used.



NOTE: Achieving correct torque is critical to proper installation and responsibility of the installer. Towbar failures attributed to tension issues from over tightening or under tightening are not covered by Hayman Reese warranty.

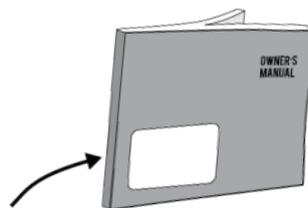
Product Labels

- a. Towbar load rating sticker provided with this product shall be conspicuously located on inside rear end of the driver's door.
- b. Powertrain Control Module (PCM)/Body Control Module (BCM) upgrade warning label will be provided in towbar kit for vehicles as required. Affix warning label in door and owner's handbook.



Place **Load Rating sticker** inside driver's door here

Place **Vehicle PCM/ BCM upgrade warning label** in door AND on front cover of owner's service handbook



WARNING:

Do not, drill, cut, weld or otherwise modify the towbar.

FOR TOWING PURPOSES ONLY - This towbar is designed and tested by Hayman Reese to adhere to ADR 62/02 which provides only for the expected load demands of towing.

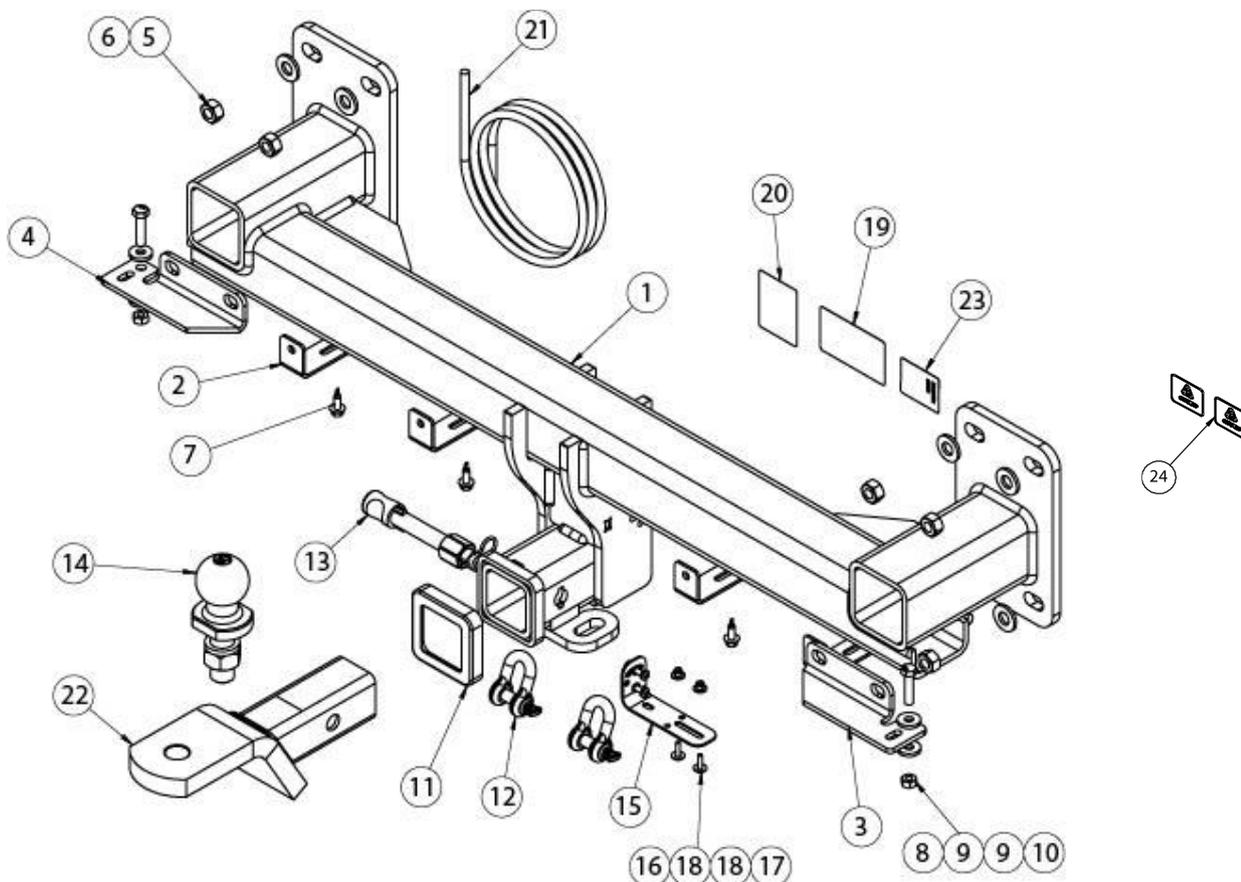


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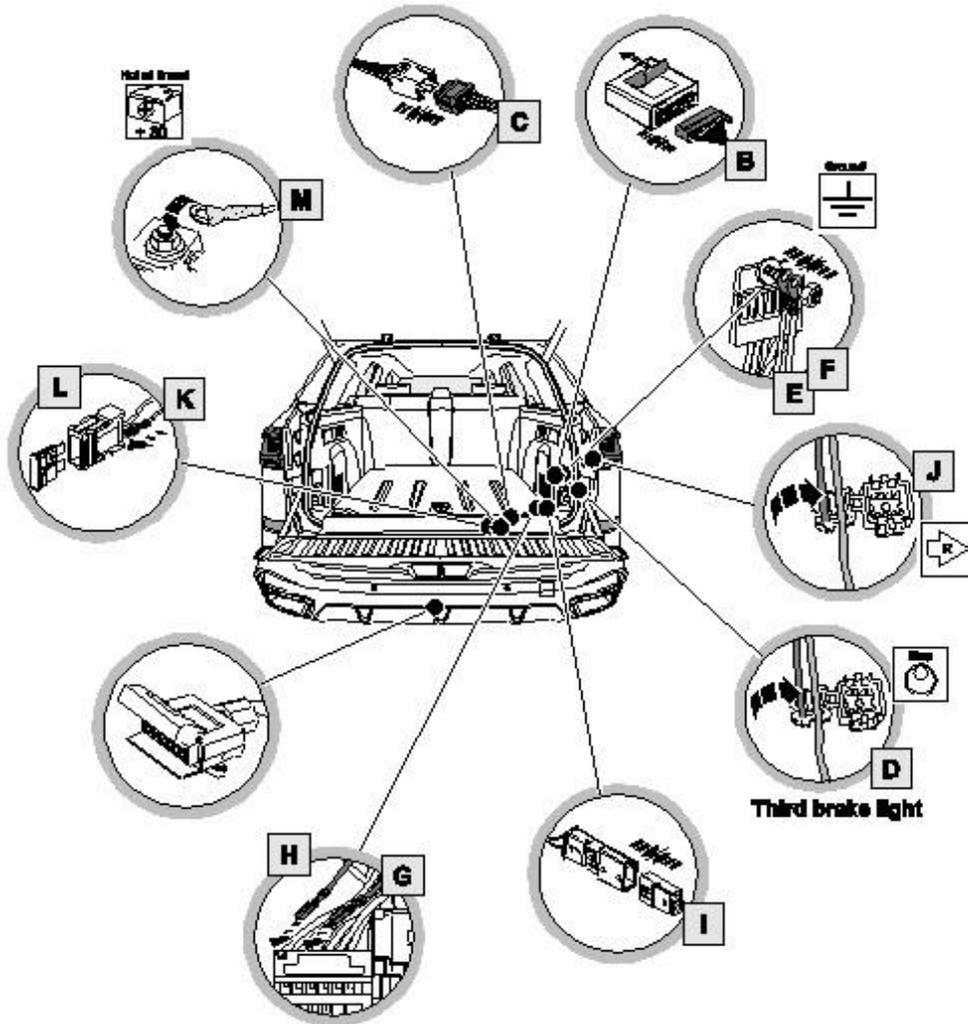
i TOWBAR ASSEMBLY DIAGRAM



| ITEM | DESCRIPTION | QTY |
|------|-----------------------------|-----|
| 1 | BMW X5 WELDED ASSEMBLY | 1 |
| 2 | KICK PANEL BRACKET | 4 |
| 3 | EXHAUST BRACKET RHS | 1 |
| 4 | EXHAUST BRACKET LHS | 1 |
| 5 | NUT HEX HD M12x1.5P | 8 |
| 6 | WASHER PLAIN 1/2" | 8 |
| 7 | TEK SCREW 14-20 HEX HD 22mm | 4 |
| 8 | NUT HEX HD M8x1.25P | 2 |
| 9 | WASHER PLAIN M8x22x3 | 4 |
| 10 | BOLT HEX HD M8x35x1.25P | 2 |
| 11 | HITCH BOX COLLAR COVER | 1 |
| 12 | "D" SHACKLE 10mm | 2 |

| ITEM | DESCRIPTION | QTY |
|------|----------------------------|-----|
| 13 | SMART PIN GOLD | 1 |
| 14 | TOWBALL 50mm | 1 |
| 15 | UNIVERSAL PLUG BRACKET KIT | 1 |
| 16 | SCREW PAN HD M4x16x0.7P | 2 |
| 17 | NUT NYLOC HEX HD M4x0.7P | 2 |
| 18 | WASHER PLAIN3/16x1/2x20 | 4 |
| 19 | COMPLIANCE LABEL | 1 |
| 20 | DOOR RATING LABEL | 1 |
| 21 | WIRING LOOM | 1 |
| 22 | TRAILER BALL MOUNT | 1 |
| 23 | HAYMAN REESE LOGO STICKER | 1 |
| 24 | CAN MODULE LABEL | 2 |

i WIRING ASSEMBLY DIAGRAM



Tools

10 mm

Ø30 mm

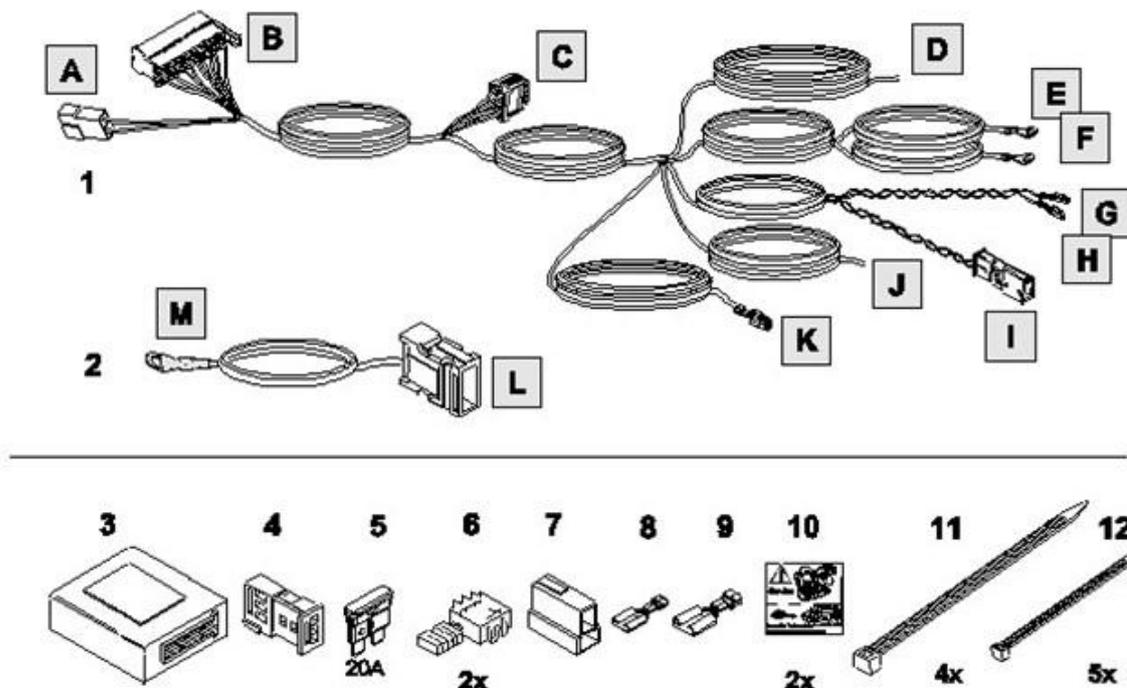


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WIRING ASSEMBLY DIAGRAM



| ITEM | DESCRIPTION | QTY |
|------|-----------------------------------|-----|
| 1 | Main Harness | 1 |
| 2 | Fuse line | 1 |
| 3 | Trailer module → WLE70014 | 1 |
| 4 | CAN 3-pin housing | 1 |
| 5 | 20amp fuse | 1 |
| 6 | Wire Tap | 2 |
| 7 | Brake controller 2-pin housing | 1 |
| 8 | Brake controller plug pin - small | 1 |
| 9 | Brake controller plug pin - large | 1 |
| 10 | Tie straps 300mm | 4 |
| 11 | Tie straps 150mm | 5 |

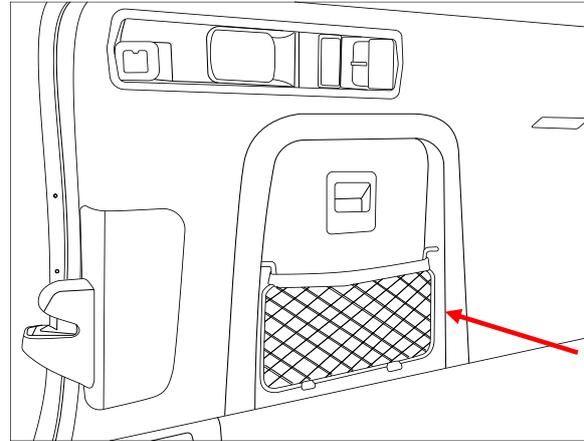


TOWBAR INSTALLATION INSTRUCTIONS

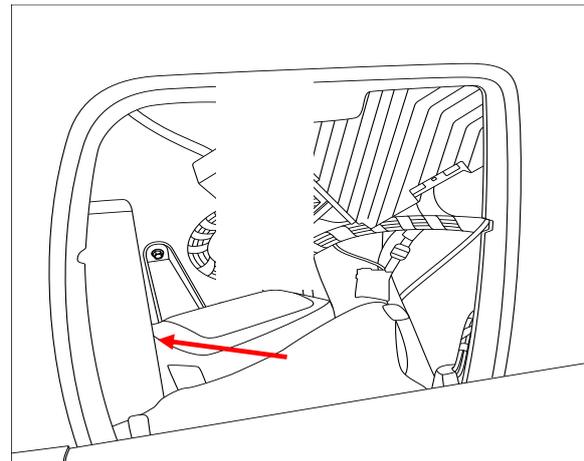
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1. Open tail gate and remove the LH and RH side covers in the luggage compartment.

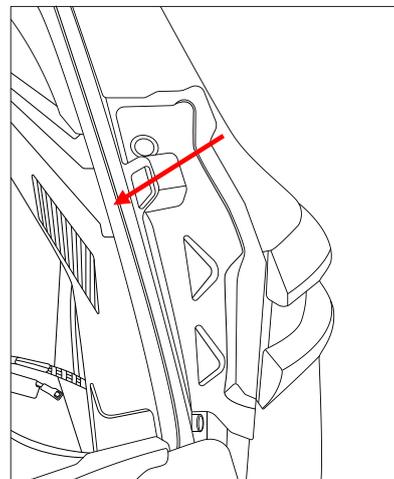


2. On the LH side, unclip and remove the safety triangle container.



3. Unclip and remove cover from the water channel.

Repeat for opposite side.





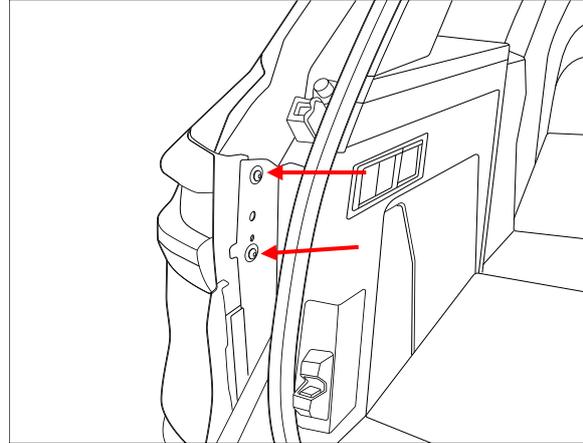
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4. Remove 2 x exposed nuts securing the taillight.

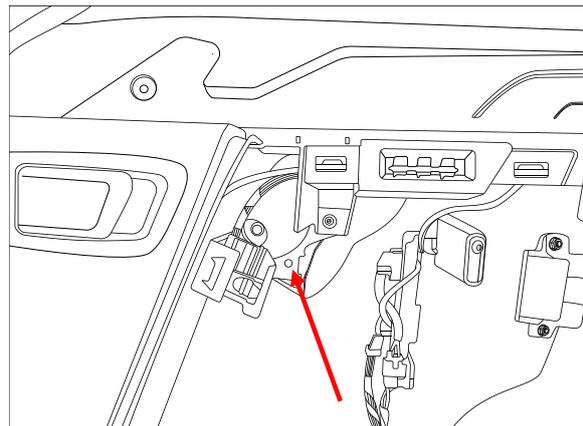
Repeat for opposite side



5. In the luggage compartment, remove 1 x nut securing the side of the tail light.

Remove tail light rearwards and disconnect from wiring harness.

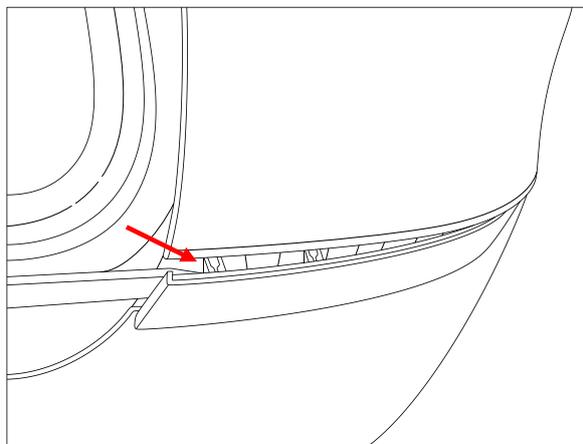
Repeat for opposite side.



6. Remove reflector from bumper (push plastic tool from the side to release clip).

Ensure to disconnect any plug connections on RHS.

Repeat for opposite side.





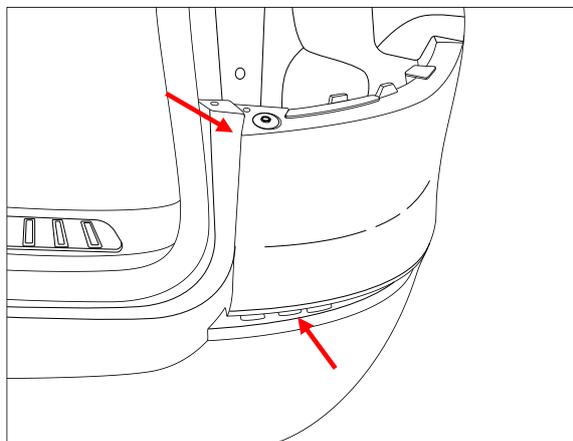
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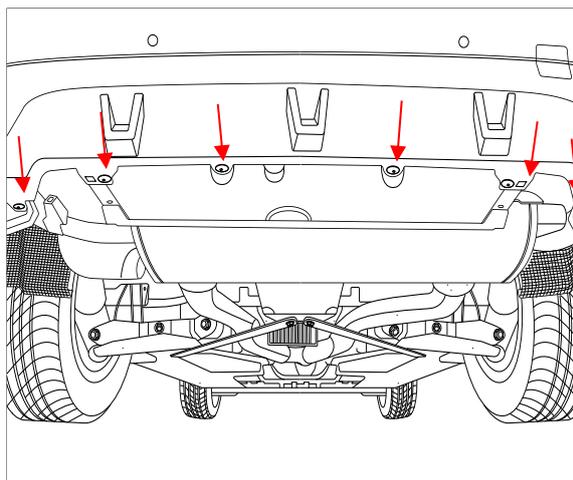
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7. Remove 2 x screws located on the bumper and in the reflector cavity.

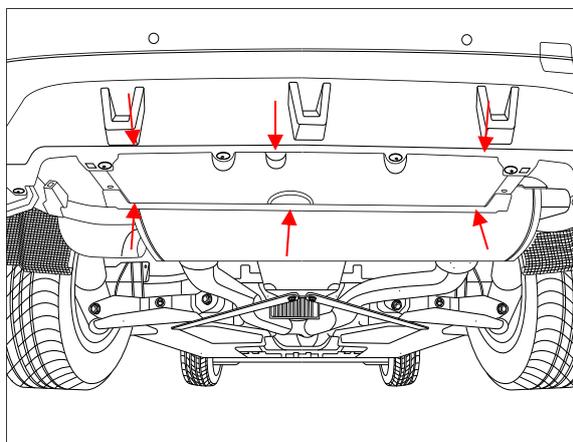
Repeat for opposite side.



8. Remove 10 x screws from the bottom edge of the bumper.



9. Remove and discard the centre underside protector secured with 6 x screws.





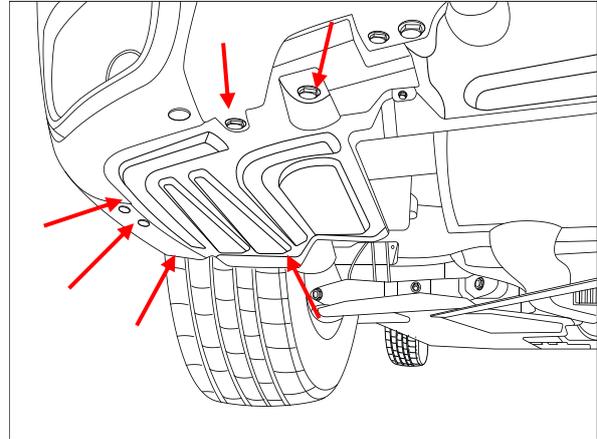
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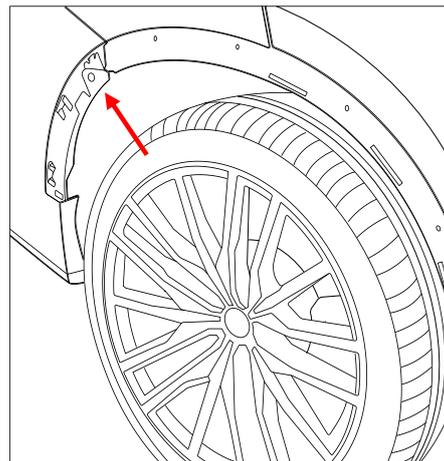
10. Remove the LHS underside protector secured with 6 screws.

Repeat for opposite side



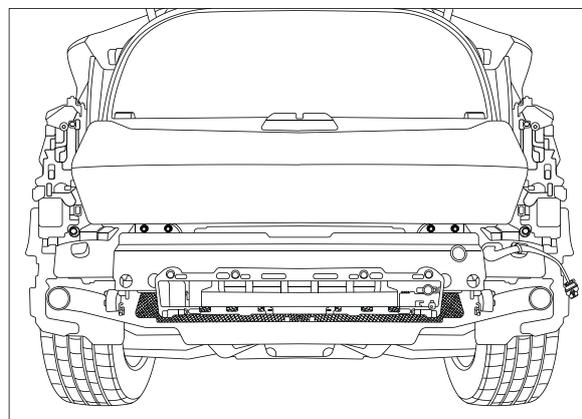
11. Remove RHS wheel arch trim to expose 1 x screw. Remove the screw.

Repeat for opposite side.



12. Peel the bumper away from the sides and remove.

Ensure to disconnect any plug connections located on the RH side.



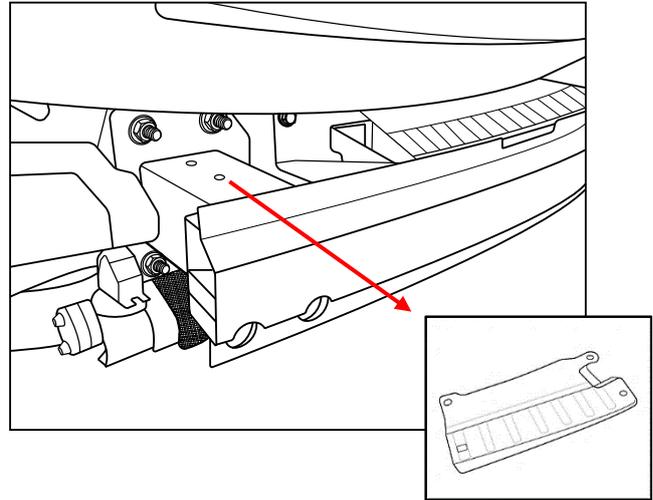


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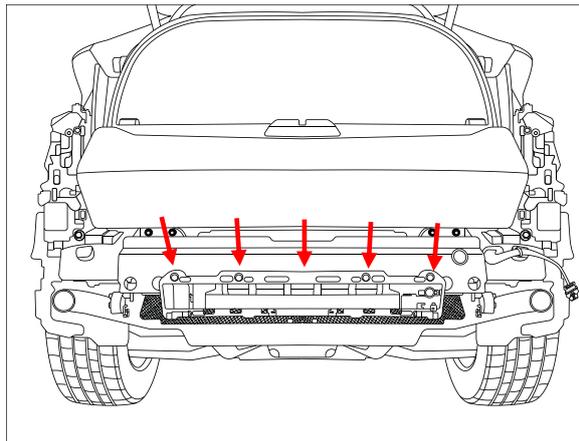
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13. Remove LHS & RHS of tailgate cover to gain access to upper fasteners securing impact beam.



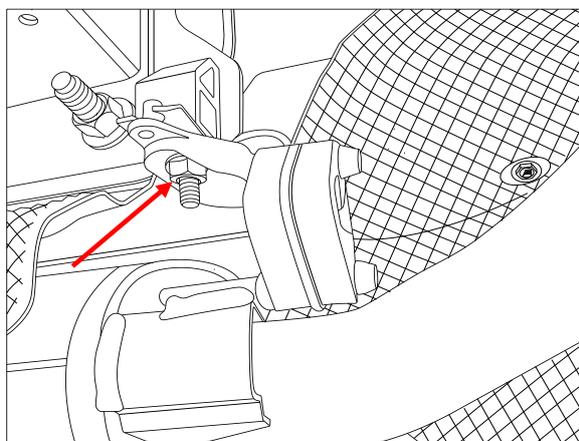
14. Remove the plastic kick panel from the impact beam secured with 5 x scrivenets. Retain scrivenets for installation.

Ensure to disconnect the centre plug connection and supporting clip located on the RH side.



15. Remove the exhaust hanger bracket from the impact beam secured with 1 x nut.

Repeat for opposite side.





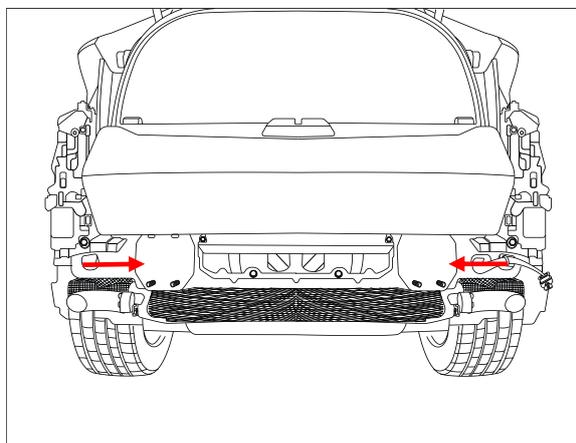
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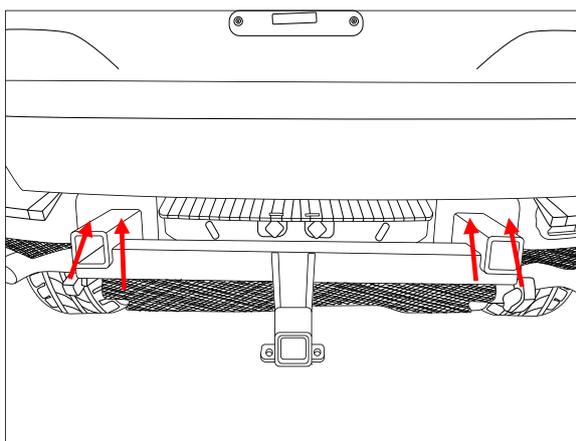
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16. Remove and discard impact beam secured with 4 x M12 nuts per side. Discard fasteners.

Ensure the water ingress seal behind the impact beam remains intact and on the vehicle.



17. Position towbar onto vehicle and secure the top 4 mounting studs (LH and RH side) with 1 x M12 nut complete with 1 x M12 washer.

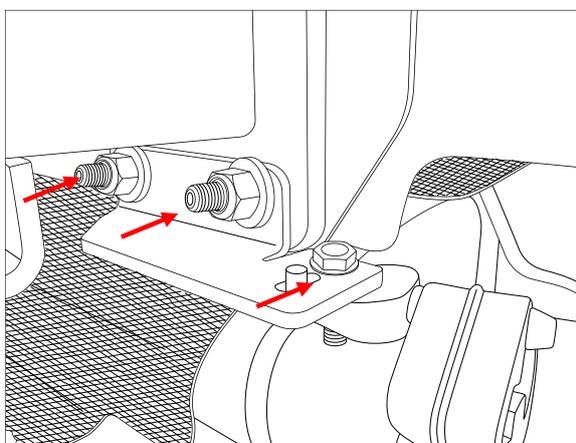


18. Position the exhaust bracket onto the lower 2 mounting studs and loosely secure with 1 x M12 nut complete with 1 x M12 washer.

Secure exhaust hanger to exhaust bracket with 1 x M8 bolt complete with 2 x washers and 1 x nut.

Torque all M8 fasteners to 22Nm.

Torque all M12 fasteners to 90Nm.



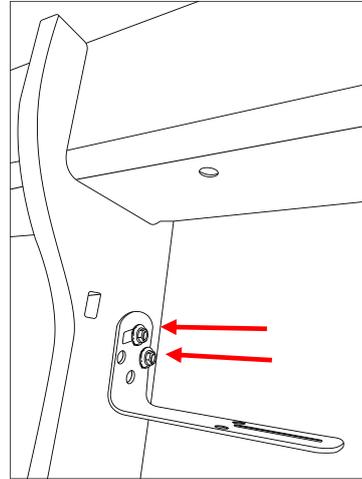


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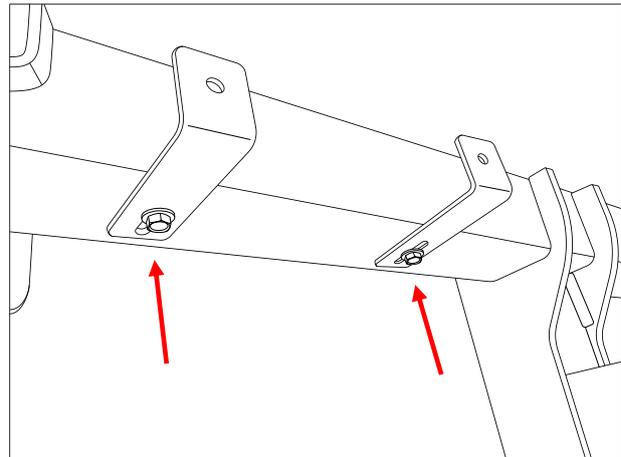
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19. Fit the plug bracket to the side of the towbar dropper with M5 fasteners provided.



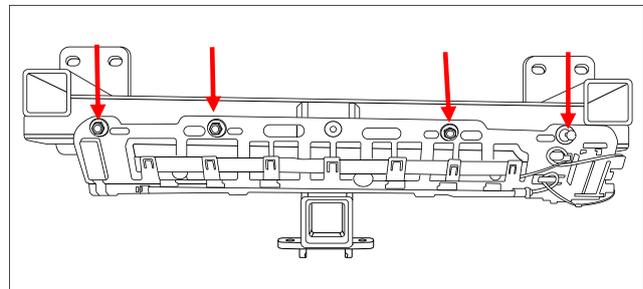
20. Loosely secure the 4 x kick panel brackets with 4 x tek screws (1 per tab).



20. Secure the kick panel onto the 4 kick panel brackets with 4 x scrivenets (retained from step 13).

Adjust position of kick panel brackets where necessary then tighten tek screws.

On the RHS reconnect the centre plug connection and supporting clip of the sensor holder removed in step 13.



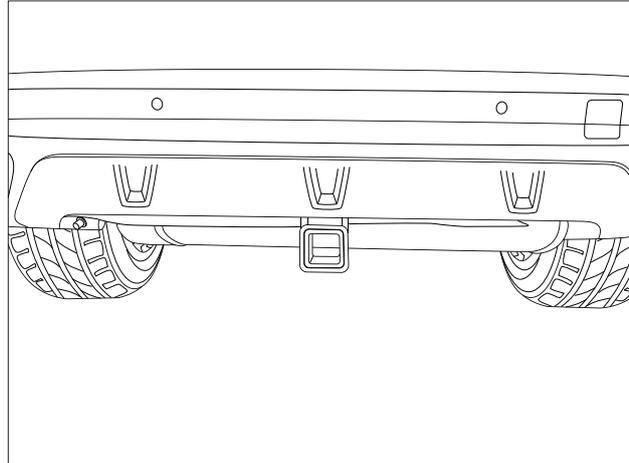


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21. Refit all removed components to the vehicle following steps 12 to 1 in reverse.

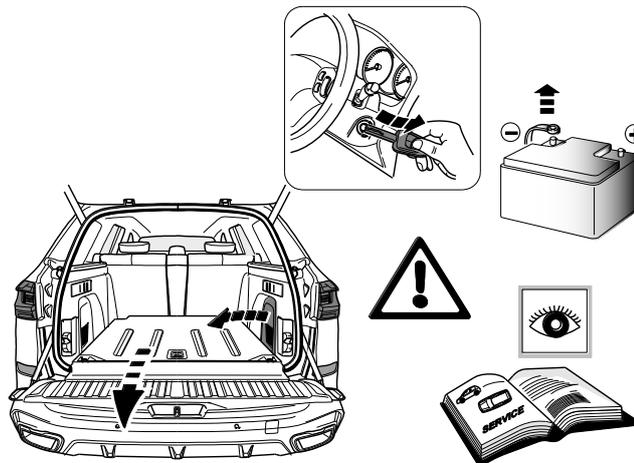


IMPORTANT

Due to possible vehicle variations, always confirm any noted vehicle colour wires with a multi-meter to ensure the correct function is identified before soldering or scotch locking. For vehicle wires denoted with two colours (example; RED/GREEN) the first colour will always be the main wire colour while the second colour is the thinner trace colour on the wire.

22. Open the tailgate remove the RHS access panel.

23. Lift the boot floor and access the battery cover disconnect the battery.



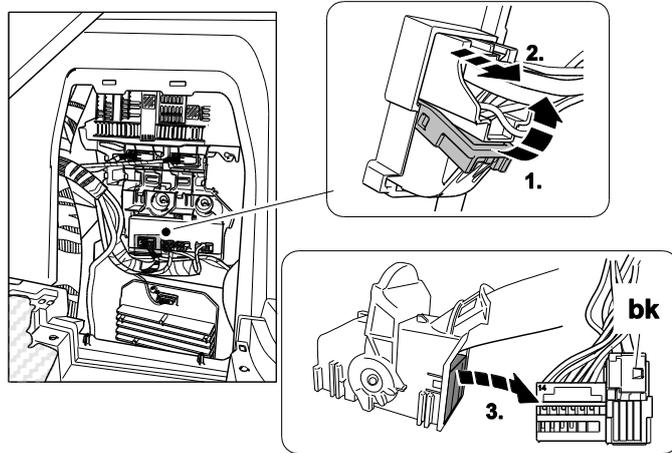


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24. Locate and disconnect the white CAN connector position 1 and remove the shell.



25. Unhouse using the following arrangement:

Note: colour may vary based on build date

Pin 13 ye/rd (Yellow/Red)

bl/gy (Blue/Grey)

Pin 14 ye/bn (Yellow/Brown)

bn/gy (Grown/Grey)

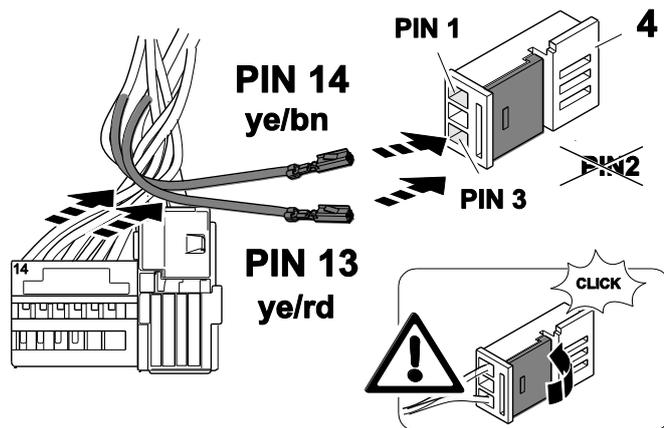
26. Use enclosed the 3-way female connector and insert the previously removed wires into the following arrangement:

ye/bn (Yellow/Brown) = Pin 1

bn/gy (Grown/Grey)

ye/rd (Yellow/Red) = Pin 3

bl/gy (Blue/Grey)



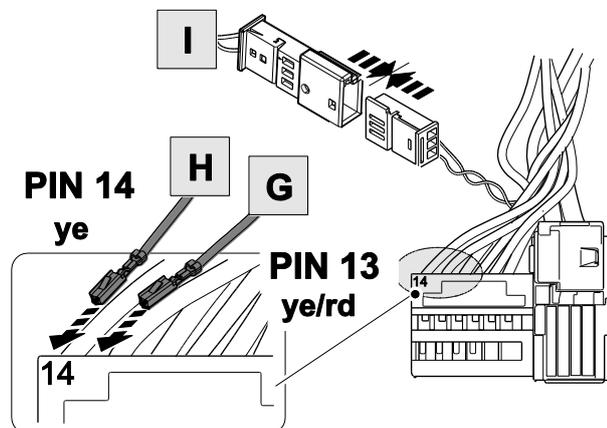
27. Close the locking tab.

28. Locate the CAN wires on the harness and insert the wires into the vehicle connector in the following arrangement:

Pin 13 ye/rd (Yellow/Red)

Pin 14 ye (Yellow)

29. Connect the 3-way female connector with the counterpart.



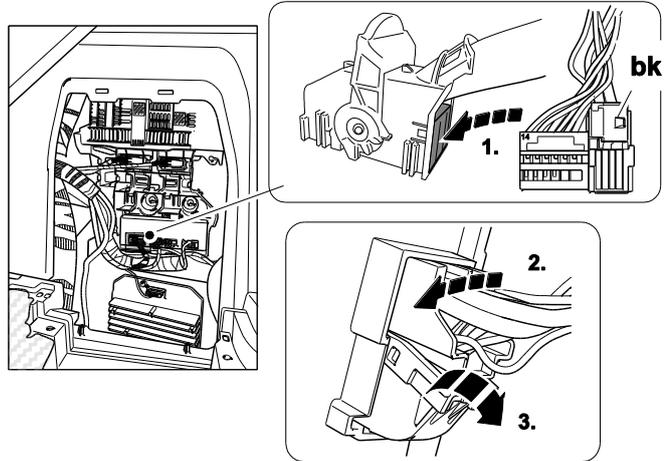


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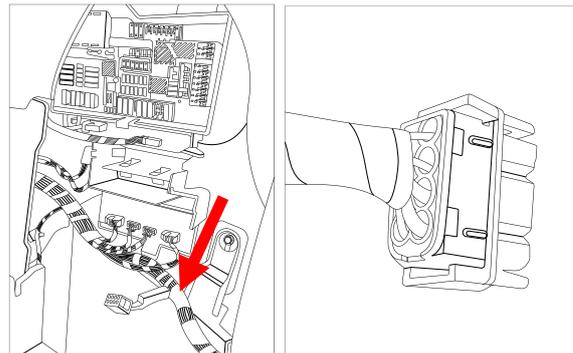
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30. Assemble white CAN connector and reconnect in position 1.



31. Locate and untape the vehicle 8-way prewire connector.



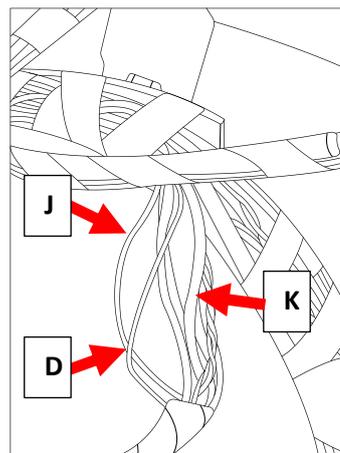
32. Cut back the tape of the pre-wire harness to reveal the following wire colours.

Supplied wire taps can be used for brake and R. Ind connection if desired.

33. Cut the power wire trailer patch harness to desired length. **(The trailer patch fuse is not required and can be discarded.)**

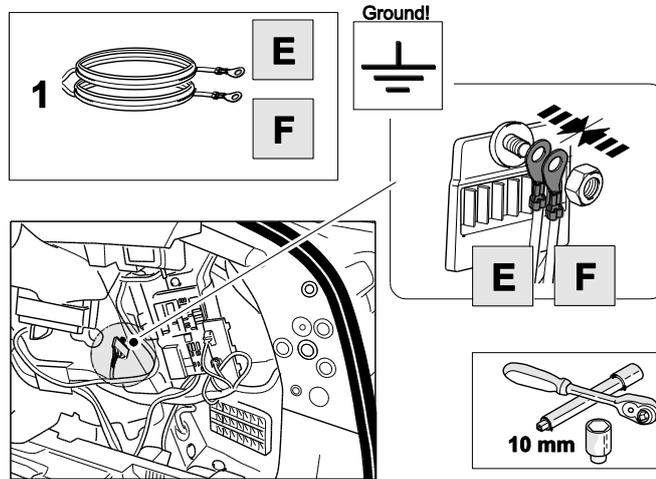
34. Solder the power wire to its corresponding wire.

35. Connect the following wires as per below.



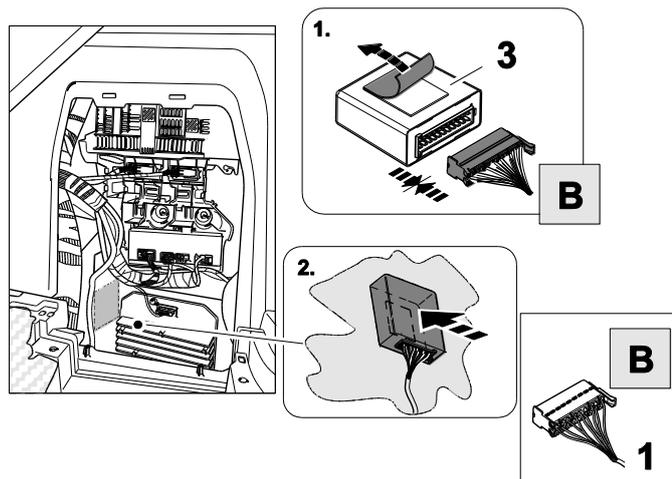
| Trailer Patch | Vehicle Wire | Function |
|-----------------------|-------------------|----------|
| Black/Yellow D | Black pin 1 | Brake |
| Black/Blue J | Blue/Yellow pin 2 | R.Ind |
| Red K | Red/Grey pin 5 | +12vdc |

36. Secure the harness Ground ring terminals to the factory Ground point.

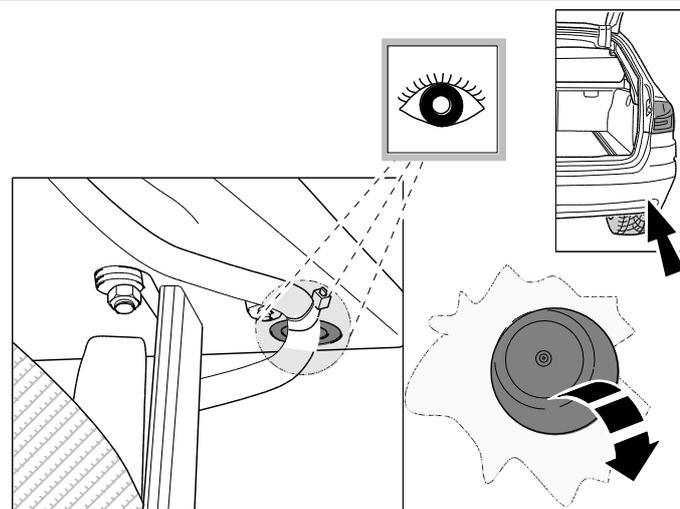


37. Connect the trailer ECU. Peel the adhesive backing tape from the module and press the module against this surface.

Apply pressure for 60 seconds to ensure good adhesion.



38. Locate the plastic blanking grommet on the RHS and remove.





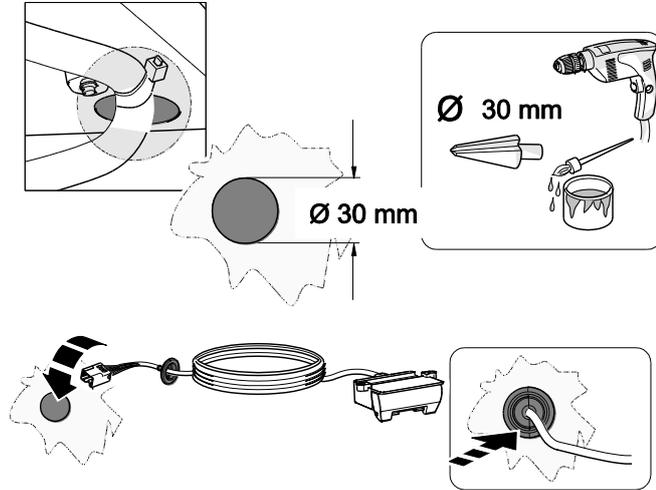
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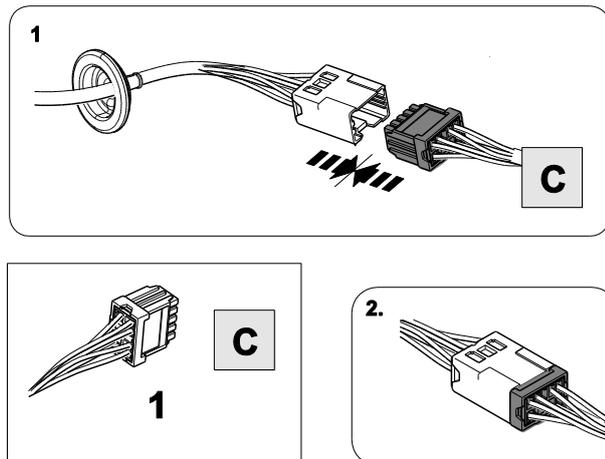
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39. Drill it out to Ø30mm feed the tail harness (1800) blue connector through the blanking grommet, replace the blanking grommet back in the vehicle.

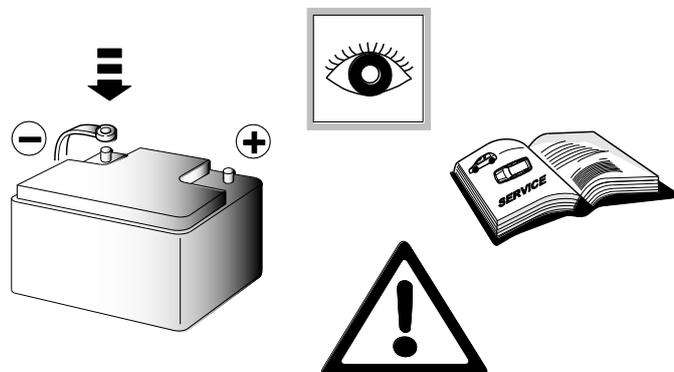
Slide the tail grommet to desired location ensure the grommet is seated properly.



40. Locate the 8-way tail harness connector and connect it to the 8-way female connector on the trailer patch.



41. Reconnect the battery.





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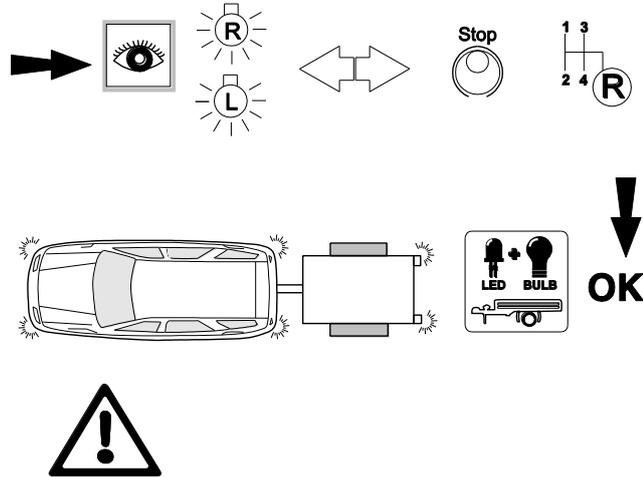
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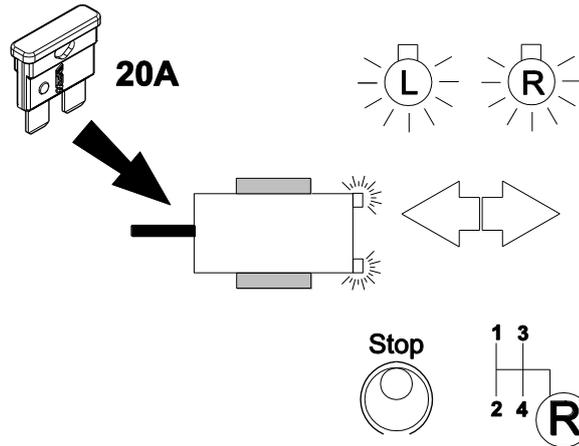
42. Check all light functions.

Before testing the lights with a tester or trailer connected, the trailer module must be activated by putting your foot on the brake.

This allows the module to detect if a trailer is connected. Once a trailer is disconnected, another press on the brake will enable the module to detect no trailer is connected.

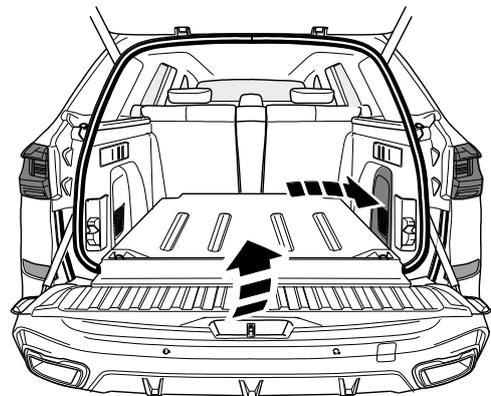


43. Information service.



44. Reinstall all parts including the bumper mount the trailer socket.

Secure the plug to the plug bracket.



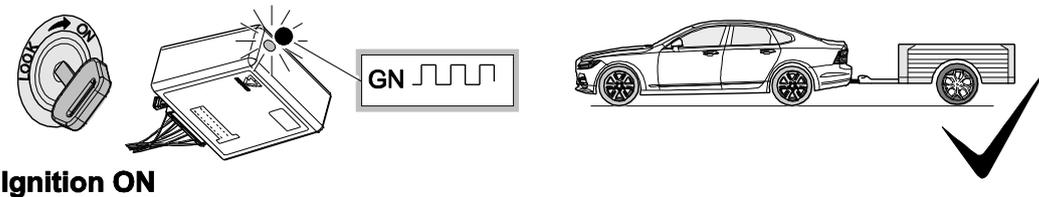
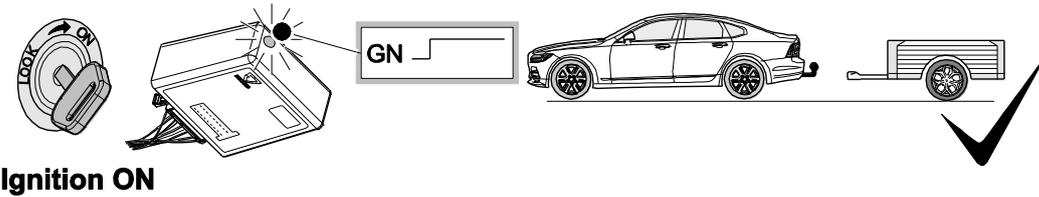
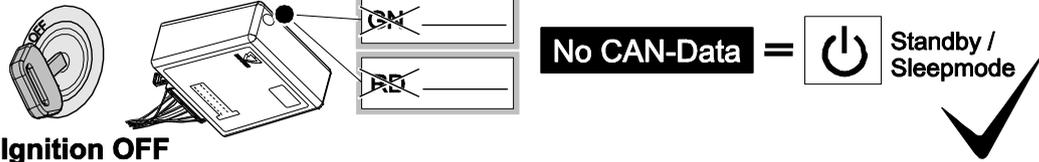


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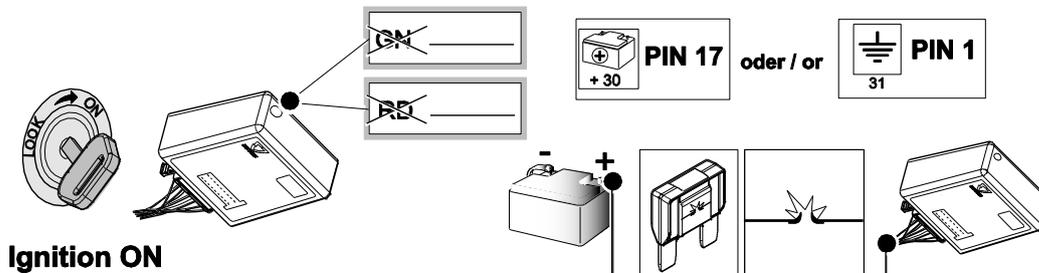
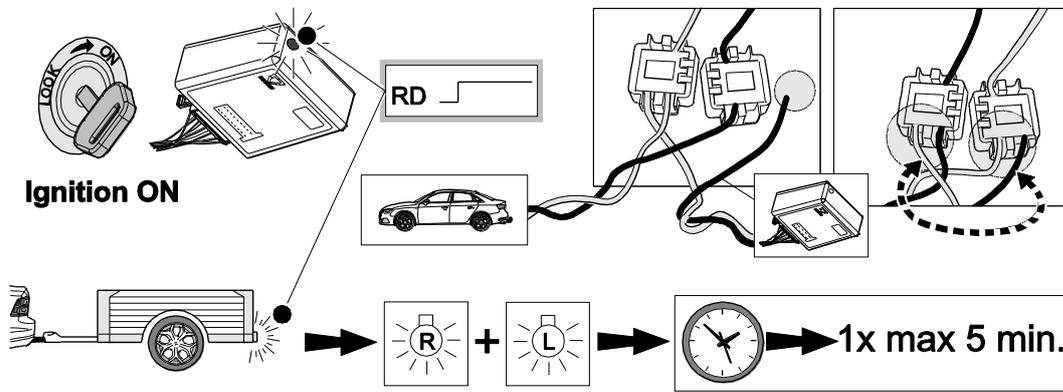
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Operation support



Failure support

Check CAN-Data Wire





CUSTOMER INFORMATION

PLACE THESE INSTRUCTIONS IN THE
VEHICLE'S GLOVEBOX AFTER INSTALLATION

**THANK YOU FOR PURCHASING HAYMAN REESE.
WITH CORRECT MAINTENANCE AND CARE THIS PRODUCT WILL PROVIDE A
LIFETIME OF TROUBLE-FREE OPERATION.**

i TOWBAR MAINTENANCE AND CARE:

1. Hayman Reese recommend that the towbar LUG or TBM (tow ball Mount) Pull Pin and R-clip are removed and stored when not in use. Removal of LUG or TBM (tow ball mount) is advisable when not in use to assist with any of the following.
 - Ensure rear number plate is not obscured.
 - Allow maximum available departure angle and prevent any potential interference.
 - Prevent possible interference with vehicles reverse sensors or camera detecting a tow ball mount as an obstruction during reversing.
 - Removes towball mount as an obstruction for when moving around the rear of the vehicle.
2. Hayman Reese recommends routine inspection of your towbar to ensure trouble free towing.
 - Bolt security and tension should be regularly inspected and checked for correct tension. Replace any worn or defective parts with suitable grade & class fasteners. Inspection should be requested to coincide with vehicle major services.
3. It is the owner's responsibility to ensure towing and down ball weight capacities of the towing vehicle are not exceeded.
 - Towing and down ball weights allowable may differ according to model variations. Please refer to owner's manual or vehicle dealer to confirm exact rating for your vehicle model variant.
 - It is not uncommon for the vehicle tow rating to differ from the towbar rating. When this occurs, the lesser rating must be adhered to.
 - For vehicles fitted with enhanced vehicle functions that may be altered/changed when towing i.e Trailer sway mitigation, blind spot detection, adaptive cruise control etc. Please consult owner's manual to understand changes enabled when towing and after towing.

WARRANTY INFORMATION:

Hayman Reese Towbars are covered by a Lifetime Warranty.

Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and for compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.

For further details please visit www.haymanreese.com.au/warranty or contact customer service on 1800 812 017 or info@haymanreese.com.au.



CUSTOMER INFORMATION

PLACE THESE INSTRUCTIONS IN THE VEHICLE'S GLOVEBOX AFTER INSTALLATION

HAYMAN REESE SMART PIN

Your Hayman Reese towbar is equipped with Smart Pin technology to help reduce towbar tongue rattle in most driving conditions. Please ensure below instructions are understood and routine maintenance is carried out to ensure best towing experience.

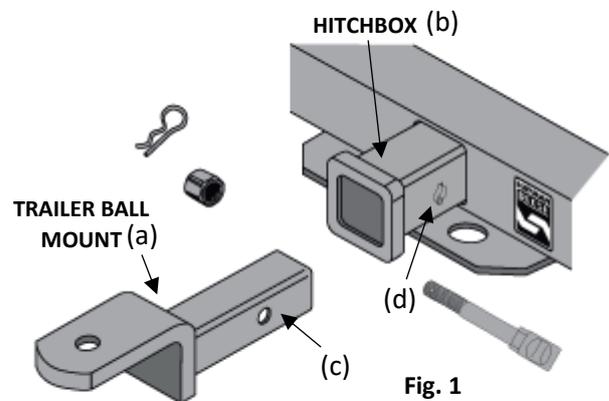
i Regularly inspect for wear and check the tightness of the Smart Pin Nut. Follow instructions below to re-tighten the nut as necessary when movement and noise in the tow ball mount is noted.

- Before towing, ensure R-Clip is properly installed and Smart pin nut is installed and tensioned. Replacement parts are available from your Hayman Reese Distributor.

TOWBALL MOUNT REMOVAL/INSTALLATION

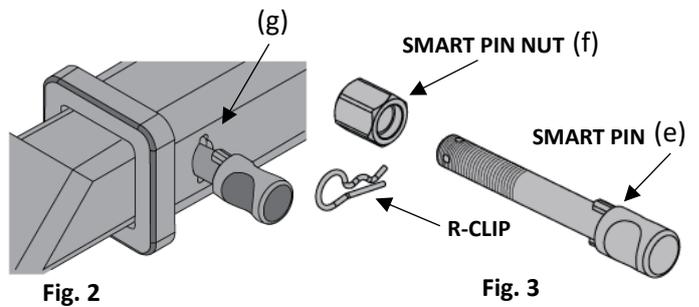
STEP 1

Insert Trailer Ball Mount (TBM) (a) into towbar hitchbox (b), aligning hole in TBM shank (c) with hole in hitchbox (d) (Fig. 1)



STEP 2

Insert Smart Pin (e) through hole in hitchbox and hole in TBM shank (g); ensure the locators are inserted into the notches in the hitchbox (Fig. 2)

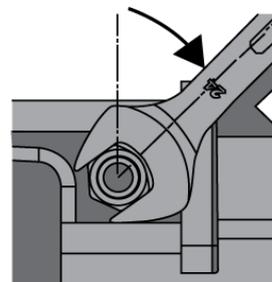


STEP 3

Screw Smart Pin Nut (f) onto Smart Pin (g); tighten Smart Pin Nut until finger tight, ensuring TBM is restrained from up and down movement.

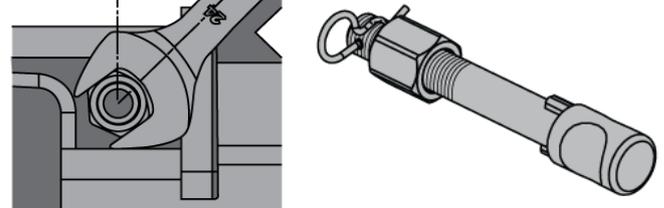
STEP 4

Tighten Smart Pin Nut by turning nut a further 1/8th of a turn in the clockwise direction using a 24mm spanner (Fig. 4).



STEP 5

Install Smart Pin R-Clip through the hole that provides best clearance or easiest access. (Fig. 5)





TOWBAR INSTALLATION INSTRUCTIONS

PART NUMBER 03281RW

BMW X7 G05 CL4



PRODUCT DETAILS:

| | | | | |
|-------------------------------|----------|---------------------------|------|----|
| Part Number: | 03281RW | Maximum Towing Braked: | 2700 | kg |
| ECU Number: | WLE70014 | Maximum Towing Unbraked: | 750 | kg |
| Tail Harness Length Required: | 1800 mm | Maximum Static Ball Load: | 250 | kg |
| TBM/Lug Part Number: | 21342 | | | |
| Wiring Part Number: | WLL90011 | | | |

FITTING DETAILS:

| | | | |
|---------------------------|-----------|---|----|
| Towbar Installation Time: | 120 Mins. | Hayman Reese SmartCODE Solution Required: | NO |
| Wiring Installation Time: | 60 Mins. | RPA Disable/Other: | NO |
| Total Installation Time: | 180 Mins. | | |
| Bumper Cut Required: | Yes | | |

Note:

- Electric Brake = Brake Prep Connector.
- Ensure when towing coasting mode / ECO mode must be disabled.
- RPA is via switch on dash.
- Vehicle trailer fuse location F240/F267/F289



TOWBAR INSTALLATION INSTRUCTIONS

PART NUMBER 03281RW

BMW X7 G05 CL4

ENSURE THAT INSTRUCTIONS ARE UNDERSTOOD PRIOR TO FITMENT.

i BEFORE YOU START:

Hayman Reese recommends that instructions are read completely prior to fitment. Check all hardware items have been included refer to assembly diagram. Please ensure this towbar is only fitted to vehicle models as per Hayman Reese application guide (www.haymanreese.com.au).

Bumper Cuts



Vehicle and bumper variations can and do occur during vehicle manufacture after initial towbar design. Fitment of towbar to vehicle and accuracy of bumper cut must be assessed prior to any bumper modifications made. Incorrect bumper cuts are not covered under Hayman Reese warranty.

NOTE: Bumper cuts need to be approached with care, refer to notes below.

- Bumper centreline – where the centreline of the bumper needs to be determined, the installer must assess centre point by measurement of bumper width or determining two symmetrical reference points to give centreline.
- Bumper edge – To assist with accurate bumper cut measurement, reference to the start of the bumper edge is now being commonly used.
 - Measure from bottom edge along bumper and around corner to the 70 mm point (Figure 1).
 - Do not measure from visible bumper front of corner, upwards (Figure 2).

CORRECT

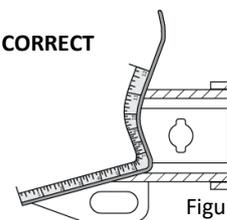


Figure 1

INCORRECT

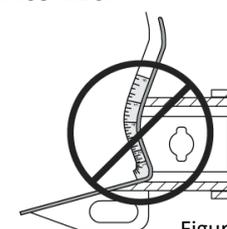


Figure 2

Drilling

- For any required drilling during installation, ensure that the area is clear of fuel, electrical & other components that may be damaged.
- All holes drilled into the body panels shall have all burrs & swarf removed then coated with a suitable rust preventative paint.

Bolts/Fasteners

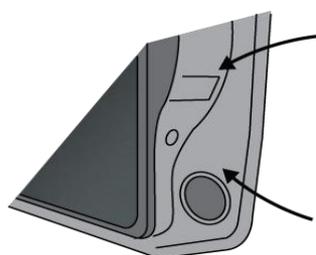
- Ensure that all hardware is fastened to correct torque as specified in this fitting instruction.
- All fasteners supplied with this product are used to achieve a specified clamp loading. If replacement is required ensure that fasteners of the same grade and class are used.



NOTE: Achieving correct torque is critical to proper installation and responsibility of the installer. Towbar failures attributed to tension issues from over tightening or under tightening are not covered by Hayman Reese warranty.

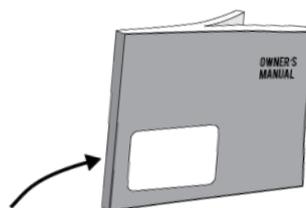
Product Labels

- a. Towbar load rating sticker provided with this product shall be conspicuously located on inside rear end of the driver's door.
- b. Powertrain Control Module (PCM)/Body Control Module (BCM) upgrade warning label will be provided in towbar kit for vehicles as required. Affix warning label in door and owner's handbook.



Place **Load Rating sticker** inside driver's door here

Place **Vehicle PCM/ BCM upgrade warning label** in door AND on front cover of owner's service handbook



WARNING:

Do not, drill, cut, weld or otherwise modify the towbar.

FOR TOWING PURPOSES ONLY - This towbar is designed and tested by Hayman Reese to adhere to ADR 62/02 which provides only for the expected load demands of towing.

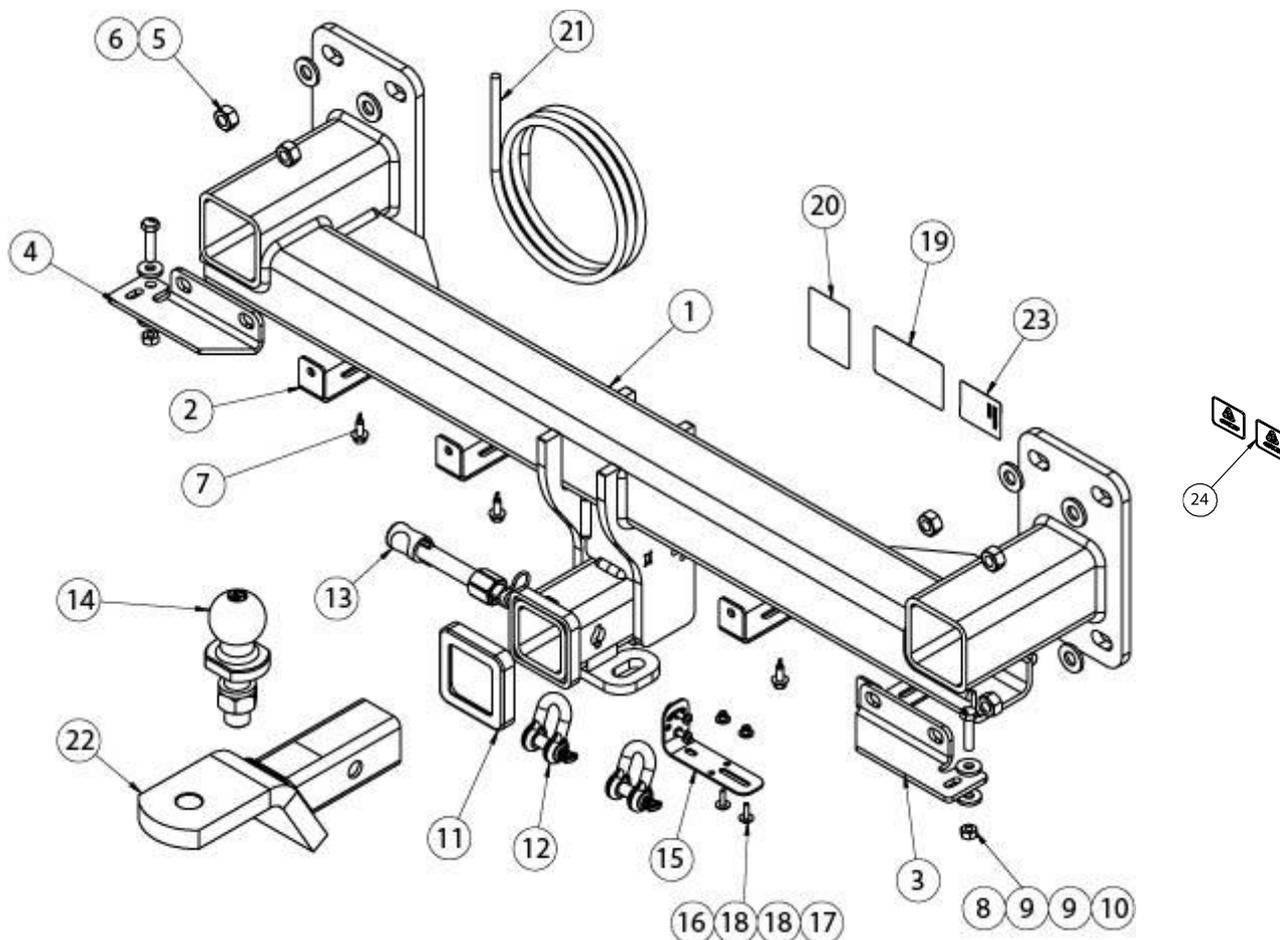


TOWBAR INSTALLATION INSTRUCTIONS

PART NUMBER 03281RW

BMW X7 G07 CL4

i TOWBAR ASSEMBLY DIAGRAM



| ITEM | DESCRIPTION | QTY |
|------|-----------------------------|-----|
| 1 | BMW X5 WELDED ASSEMBLY | 1 |
| 2 | KICK PANEL BRACKET | 4 |
| 3 | EXHAUST BRACKET RHS | 1 |
| 4 | EXHAUST BRACKET LHS | 1 |
| 5 | NUT HEX HD M12x1.5P | 8 |
| 6 | WASHER PLAIN 1/2" | 8 |
| 7 | TEK SCREW 14-20 HEX HD 22mm | 4 |
| 8 | NUT HEX HD M8x1.25P | 2 |
| 9 | WASHER PLAIN M8x22x3 | 4 |
| 10 | BOLT HEX HD M8x35x1.25P | 2 |
| 11 | HITCH BOX COLLAR COVER | 1 |
| 12 | "D" SHACKLE 10mm | 2 |

| ITEM | DESCRIPTION | QTY |
|------|----------------------------|-----|
| 13 | SMART PIN GOLD | 1 |
| 14 | TOWBALL 50mm | 1 |
| 15 | UNIVERSAL PLUG BRACKET KIT | 1 |
| 16 | SCREW PAN HD M4x16x0.7P | 2 |
| 17 | NUT NYLOC HEX HD M4x0.7P | 2 |
| 18 | WASHER PLAIN3/16x1/2x20 | 4 |
| 19 | COMPLIANCE LABEL | 1 |
| 20 | DOOR RATING LABEL | 1 |
| 21 | WIRING LOOM | 1 |
| 22 | TRAILER BALL MOUNT | 1 |
| 23 | HAYMAN REESE LOGO STICKER | 1 |
| 24 | CAN MODULE LABEL | 2 |

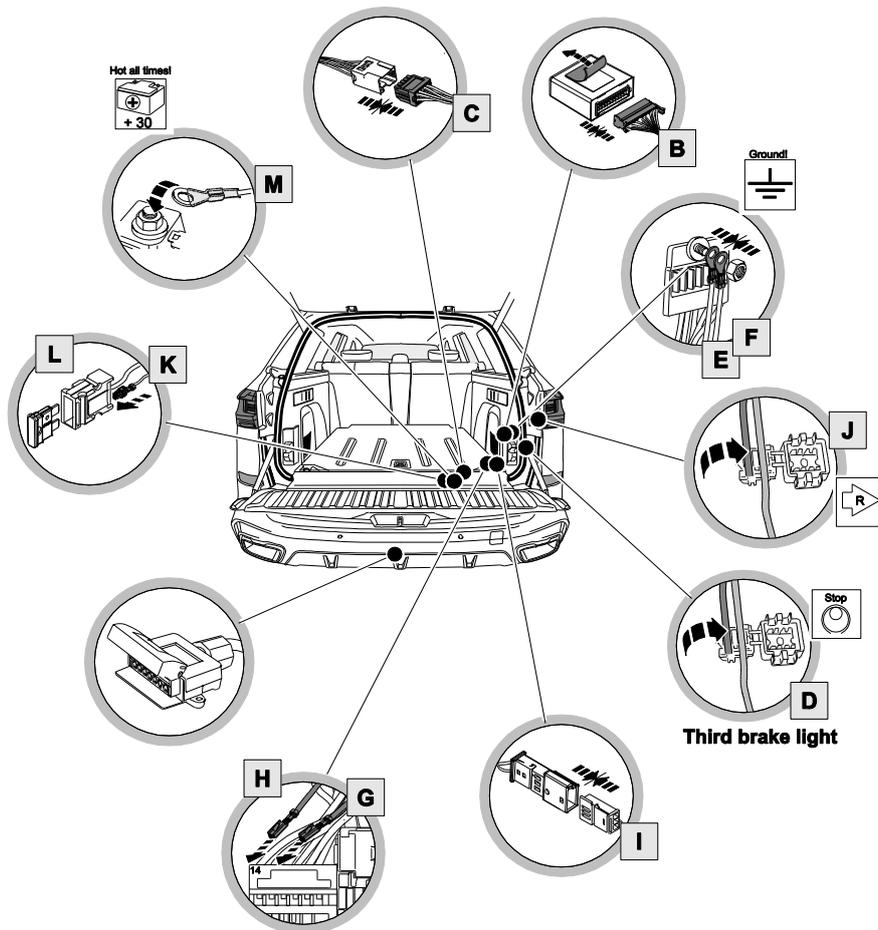


TOWBAR INSTALLATION INSTRUCTIONS

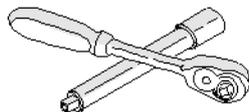
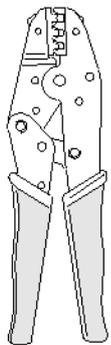
PART NUMBER 03281RW

BMW X7 G07 CL4

i WIRING ASSEMBLY DIAGRAM



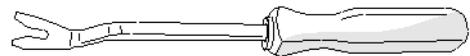
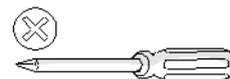
Tools



10 mm



Ø30 mm



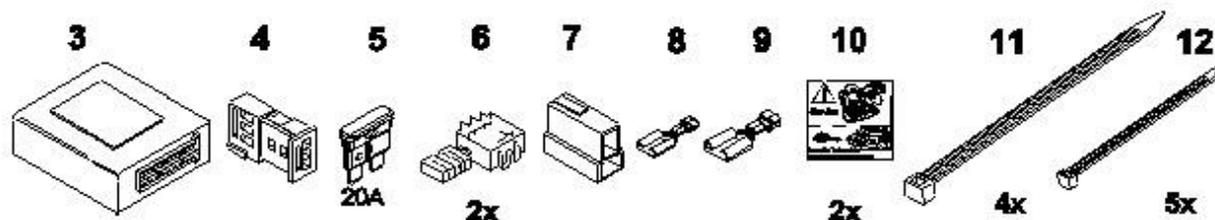
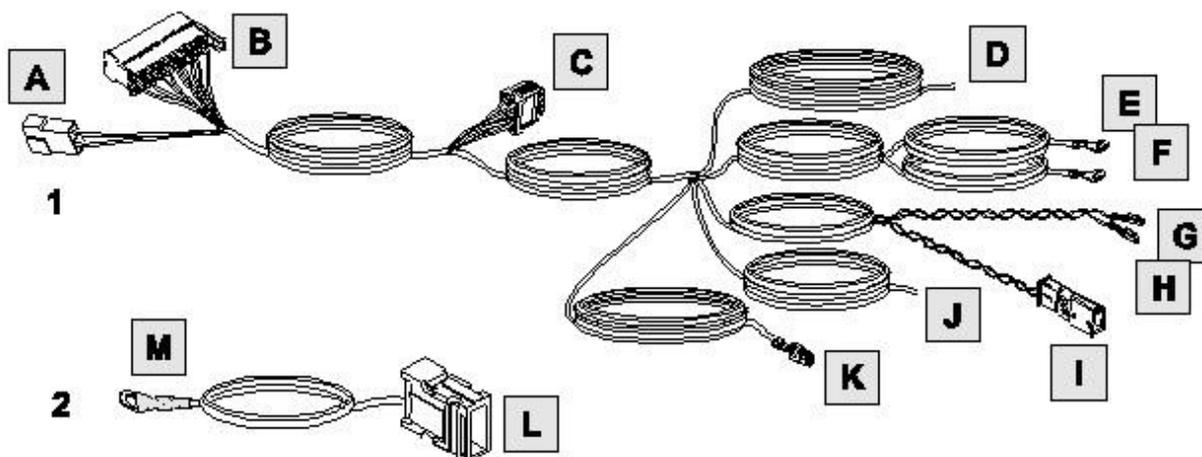


TOWBAR INSTALLATION INSTRUCTIONS

PART NUMBER 03281RW

BMW X7 G07 CL4

i WIRING ASSEMBLY DIAGRAM



| ITEM | DESCRIPTION | QTY |
|------|-----------------------------------|-----|
| 1 | Main Harness | 1 |
| 2 | Fuse line | 1 |
| 3 | Trailer module → WLE70014 | 1 |
| 4 | CAN 3-pin housing | 1 |
| 5 | 20amp fuse | 1 |
| 6 | Wire Tap | 2 |
| 7 | Brake controller 2-pin housing | 1 |
| 8 | Brake controller plug pin - small | 1 |
| 9 | Brake controller plug pin - large | 1 |
| 10 | Tie straps 300mm | 4 |
| 11 | Tie straps 150mm | 5 |

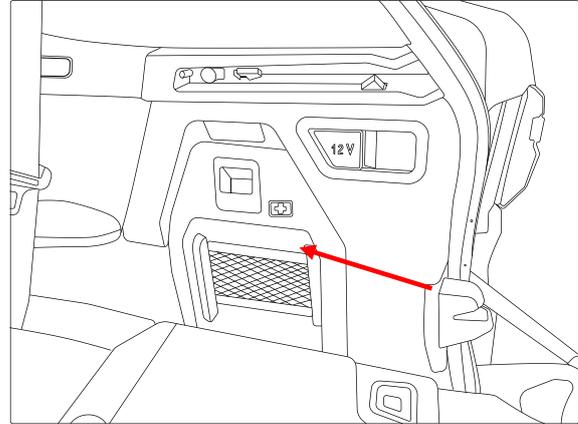


TOWBAR INSTALLATION INSTRUCTIONS

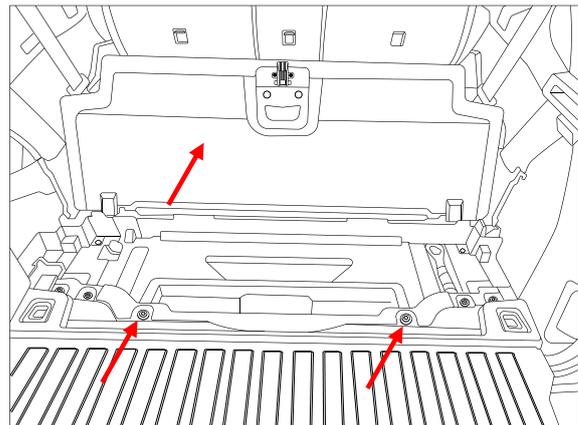
PART NUMBER 03281RW

BMW X7 G07 CL4

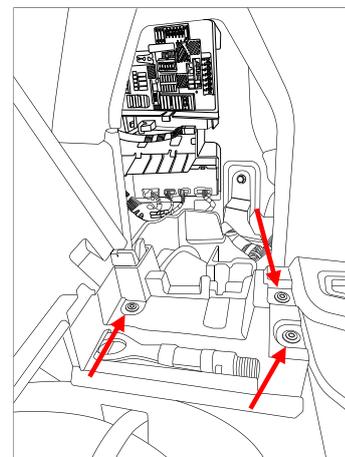
1. Open tail gate and remove the LH and RH side covers in the luggage compartment.



2. Open the luggage compartment floor cover.
3. Release the spare wheel cover by releasing the 2x retainers.



4. Remove the RHS toolbox by remove the 3x clips.





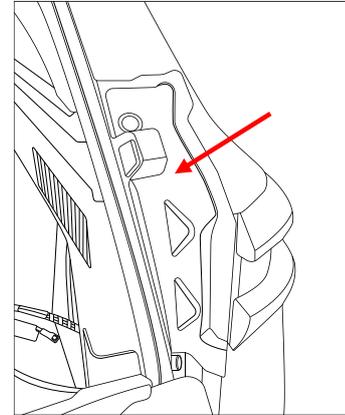
TOWBAR INSTALLATION INSTRUCTIONS

PART NUMBER 03281RW

BMW X7 G07 CL4

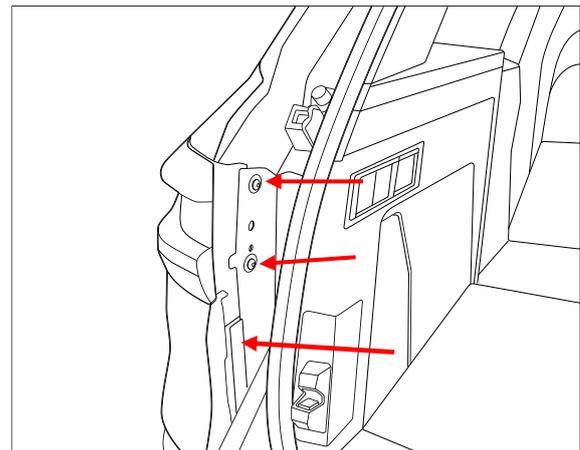
5. Un clip and remove cover from the water channel.

Repeat for opposite side.



6. Re move 3 x exposed nuts securing the taillight.

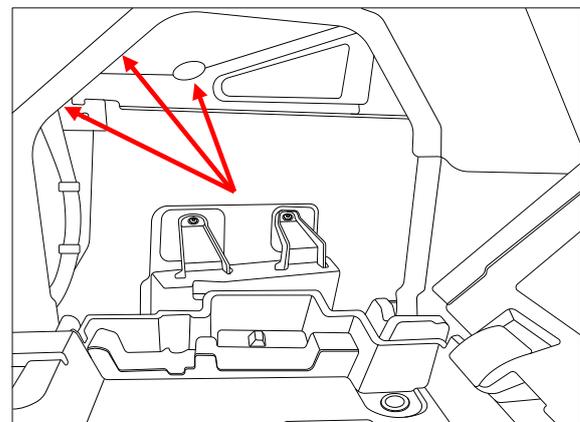
Repeat for opposite side



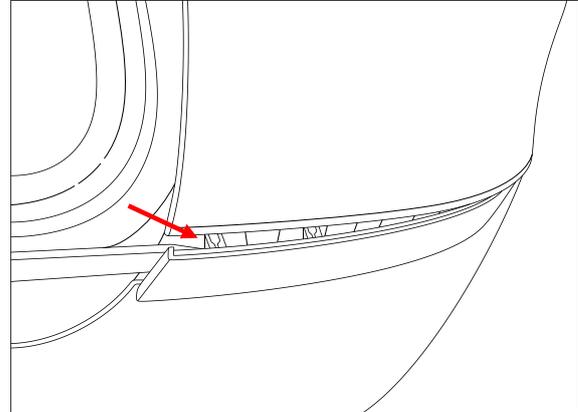
7. In the luggage compartment, remove 3 x nut securing the side of the tail light.

Remove tail light rearwards and disconnect from wiring harness.

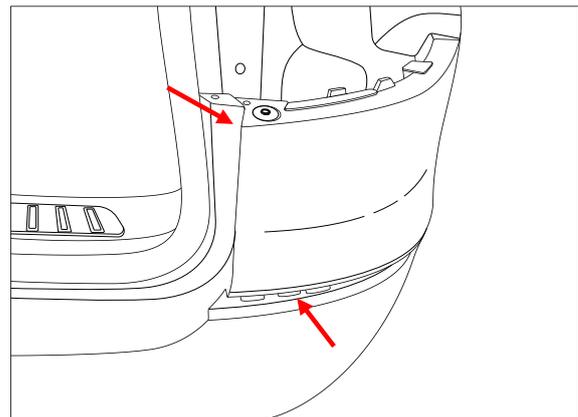
Repeat for opposite side.



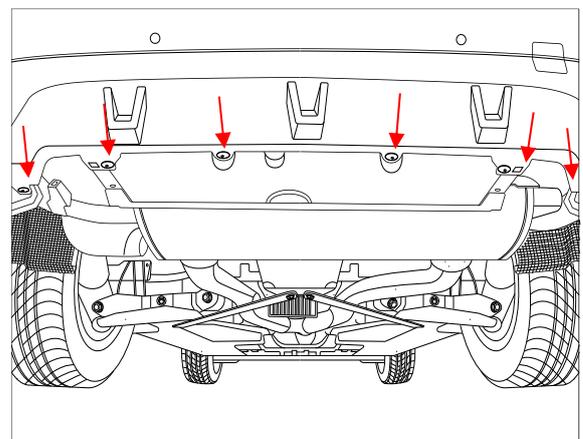
8. Re move reflector from bumper (push plastic tool from the side to release clip in direction shown).
- Ensure to disconnect any plug connections on RHS.
- Repeat for opposite side.



9. Re move 1 x screws located on the bumper and in the reflector cavity.
- Repeat for opposite side.



10. Re move 10 x screws from the bottom edge of the bumper.



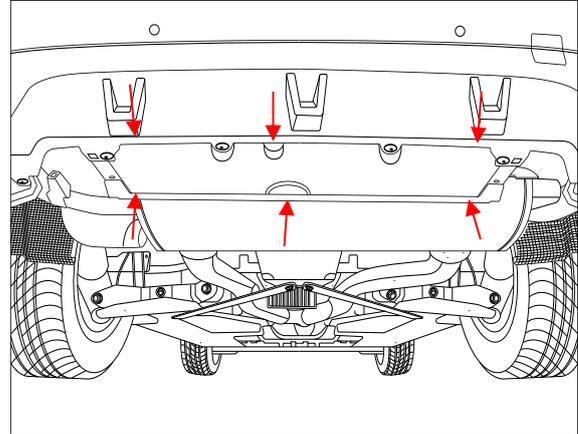


TOWBAR INSTALLATION INSTRUCTIONS

PART NUMBER 03281RW

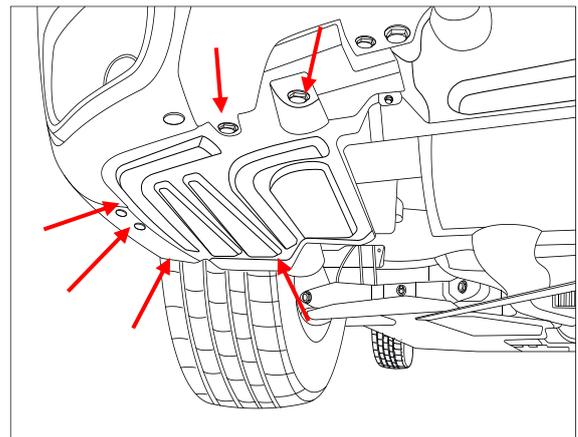
BMW X7 G07 CL4

11. Remove and discard the centre underside protector secured with 6 x screws.



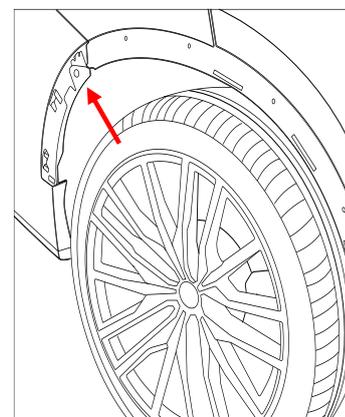
12. Remove the LHS underside protector secured with 6 screws.

Repeat for opposite side.



13. Remove RHS wheel arch trim to expose 1 x screw.
Remove the screw.

Repeat for opposite side.





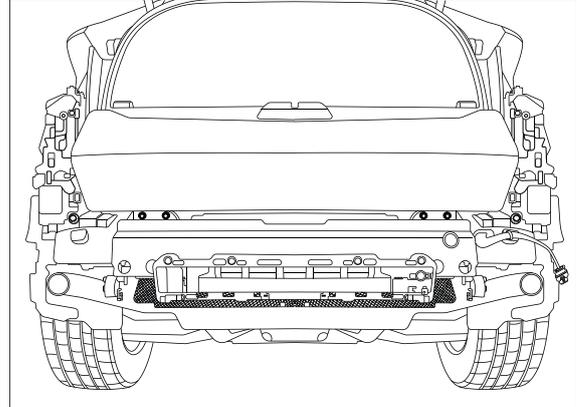
TOWBAR INSTALLATION INSTRUCTIONS

PART NUMBER 03281RW

BMW X7 G07 CL4

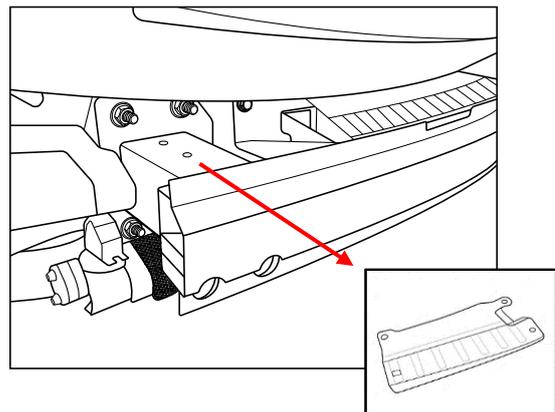
14. Peel the bumper away from the sides and remove.

Ensure to disconnect any plug connections located on the RH side.



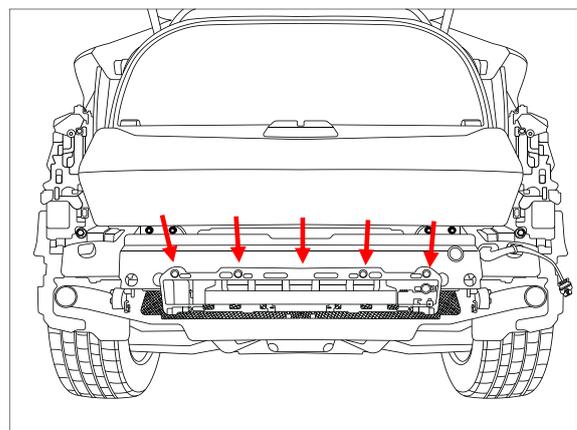
15. Remove LHS & RHS of tailgate cover to gain access to upper fasteners securing impact beam.

Note: This step is only to assist access to fasteners but not required.



16. Remove the plastic kick panel from the impact beam secured with 5 x scrivenets. Retain scrivenets for installation.

Ensure to disconnect the centre plug connection and supporting clip located on the RH side.





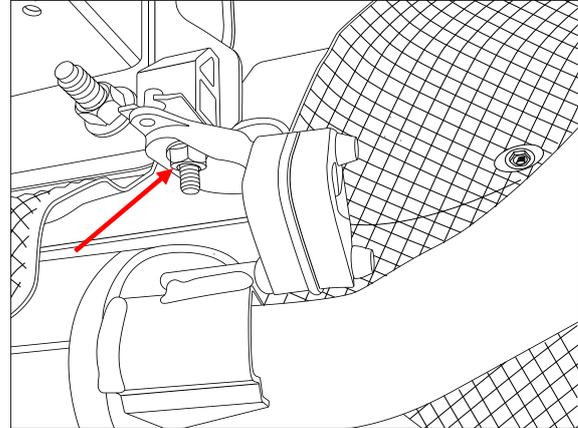
TOWBAR INSTALLATION INSTRUCTIONS

PART NUMBER 03281RW

BMW X7 G07 CL4

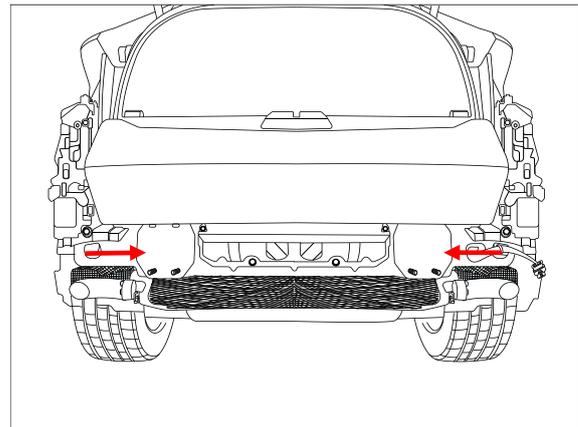
17. Remove the exhaust hanger bracket from the impact beam secured with 1 x nut.

Repeat for opposite side.

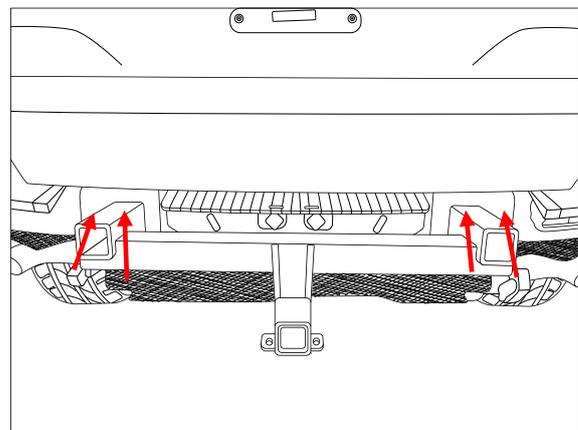


18. Remove and discard impact beam secured with 4 x M12 nuts per side. Discard fasteners.

Ensure the water ingress seal behind the impact beam remains intact and on the vehicle.



19. Position towbar onto vehicle and secure the top 4 mounting studs (LH and RH side) with 1 x M12 nut complete with 1 x M12 washer.





TOWBAR INSTALLATION INSTRUCTIONS

PART NUMBER 03281RW

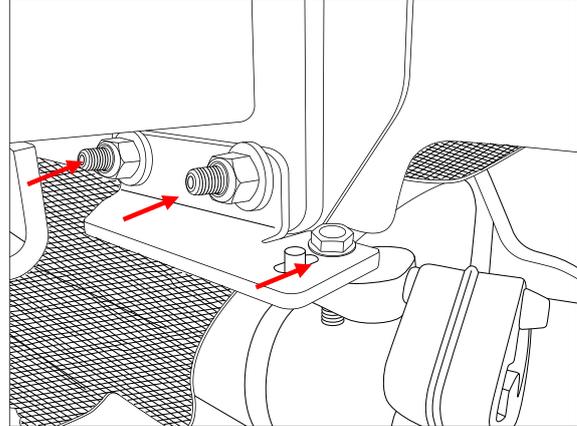
BMW X7 G07 CL4

20. Position the exhaust bracket onto the lower 2 mounting studs and loosely secure with 1 x M12 nut complete with 1 x M12 washer.

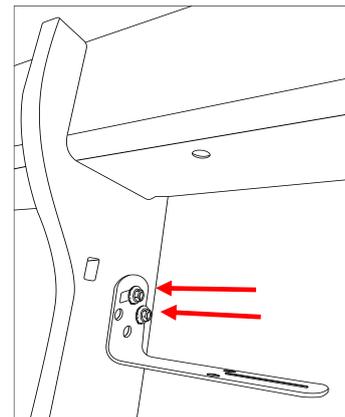
Secure exhaust hanger to exhaust bracket with 1 x M8 bolt complete with 2 x washers and 1 x nut.

Torque all M8 fasteners to 22Nm.

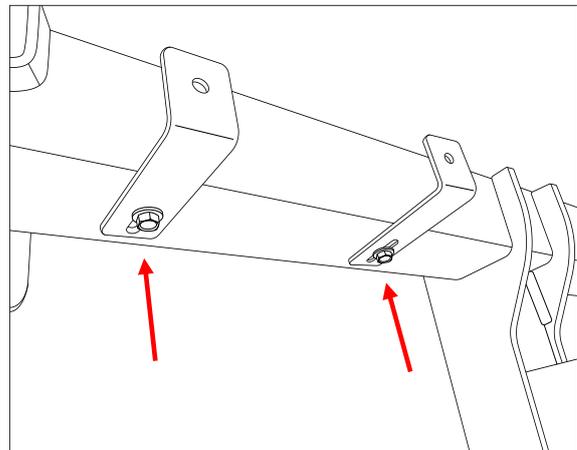
Torque all M12 fasteners to 90Nm.



21. Fit the plug bracket to the side of the towbar dropper with M5 fasteners provided.



22. Loosely secure the 4 x kick panel brackets with 4 x tek screws (1 per tab).





TOWBAR INSTALLATION INSTRUCTIONS

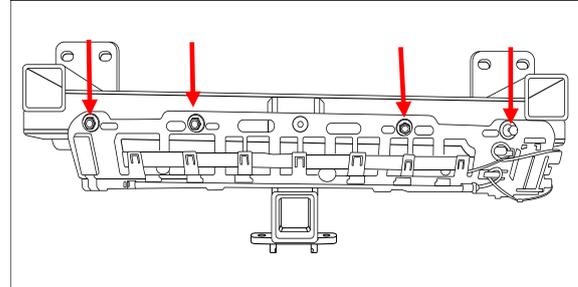
PART NUMBER 03281RW

BMW X7 G07 CL4

23. Secure the kick panel onto the 4 kick panel brackets with 4 x scrivenets (retained from step 16).

Adjust position of kick panel brackets where necessary then tighten tek screws.

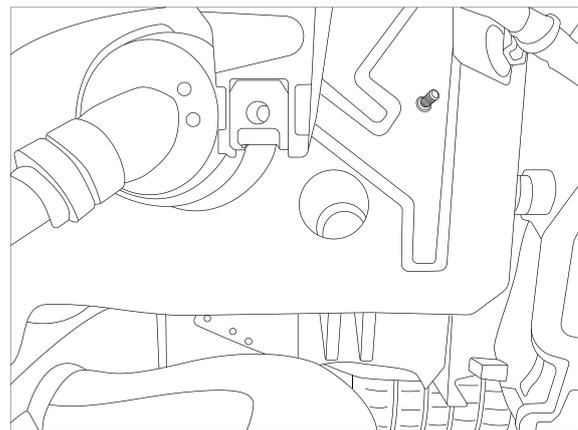
On the RHS reconnect the centre plug connection and supporting clip of the sensor holder removed in step 16.



Note: From inside the vehicle remove the foam insert and ensure there are no cables present.

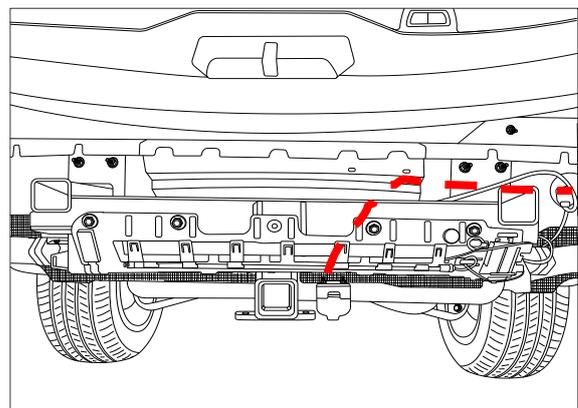
24. On the LHS rear sheet metal drill a $\varnothing 30\text{mm}$ hole, as indicated.

File any rough or sharp edges and spray with rust inhibitor.



25. Feed the tail harness (1800) blue connector through the previous drilled hole.
26. Slide the grommet to desired location and secure with supplied cable tie.
27. Mount the trailer plug to the plug bracket.

Ensure the grommet is seated properly.





TOWBAR INSTALLATION INSTRUCTIONS

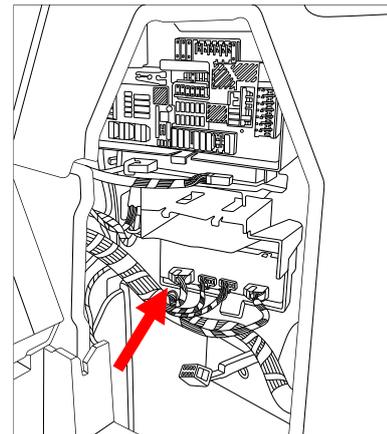
PART NUMBER 03281RW

BMW X7 G07 CL4

IMPORTANT

Due to possible vehicle variations, always confirm any noted vehicle colour wires with a multi-meter to ensure the correct function is identified before soldering or scotch locking. For vehicle wires denoted with two colours (example; RED/GREEN) the first colour will always be the main wire colour while the second colour is the thinner trace colour on the wire.

28. Locate and disconnect the white CAN connector position 1 and remove the shell.



29. Unhouse using the following arrangement:

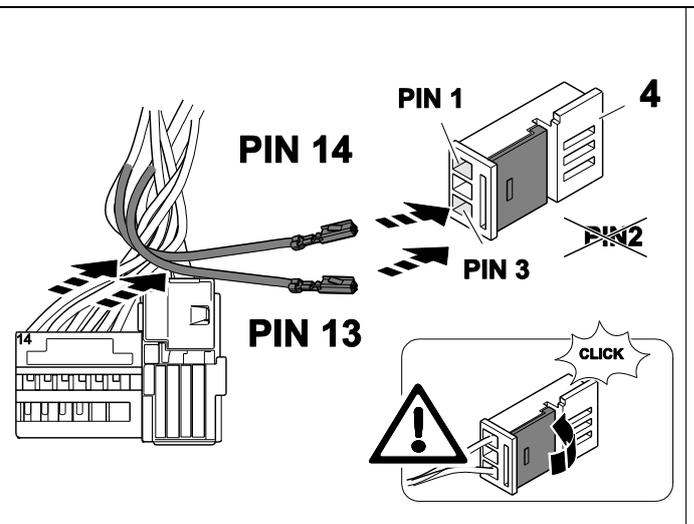
Pin 13 BL/GY (Blue/Grey)
Pin 14 BR/GY (Brown/Grey)

30. Use enclosed the 3-way female connector and insert the previously removed wires into the following arrangement:

BN/GY (Brown/Grey) = Pin 1

BL/GY (Blue/Grey) = Pin 3

31. Close the locking tab.





TOWBAR INSTALLATION INSTRUCTIONS

PART NUMBER 03281RW

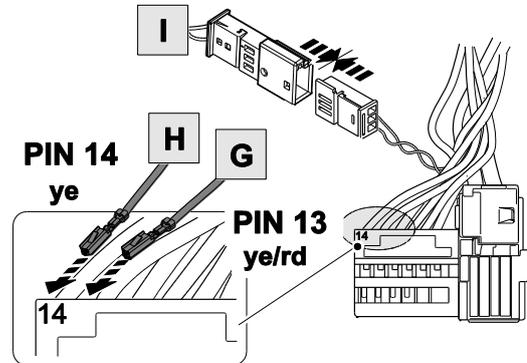
BMW X7 G07 CL4

32. Locate the CAN wires on the harness and insert the wires into the vehicle connector in the following arrangement:

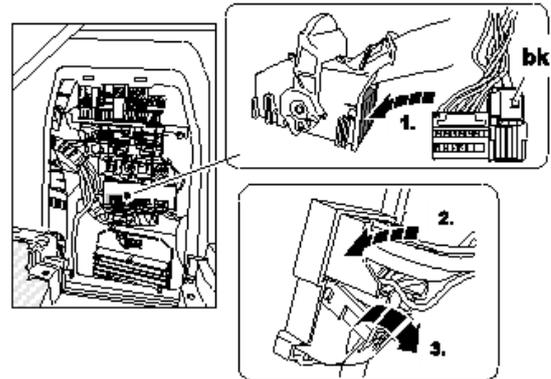
Pin 13 YL/RD (Yellow/Red)

Pin 14 YL (Yellow)

33. Connect the 3-way female connector with the counterpart.

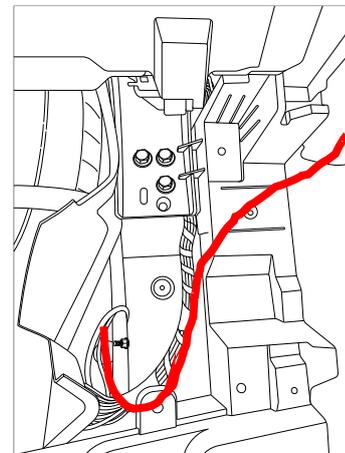


34. Reassemble CAN connector and reconnect in into the vehicle module.



35. Route the trailer patch ground wire ring terminal towards the factory GND point on the inner side of the chassis.

Note: Peel back the carpet to reveal the ground point.



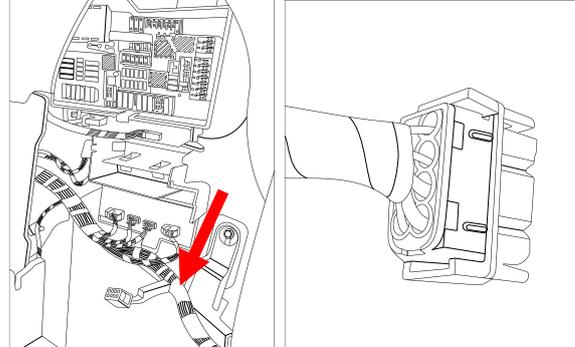


TOWBAR INSTALLATION INSTRUCTIONS

PART NUMBER 03281RW

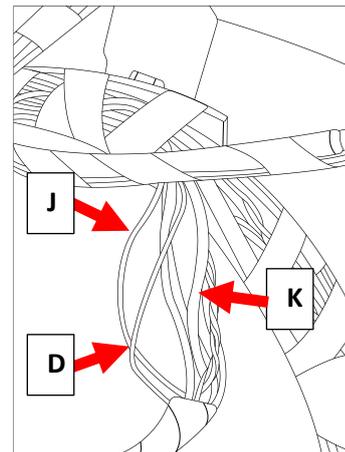
BMW X7 G07 CL4

36. Locate and untape the vehicle 8-way prewire connector.



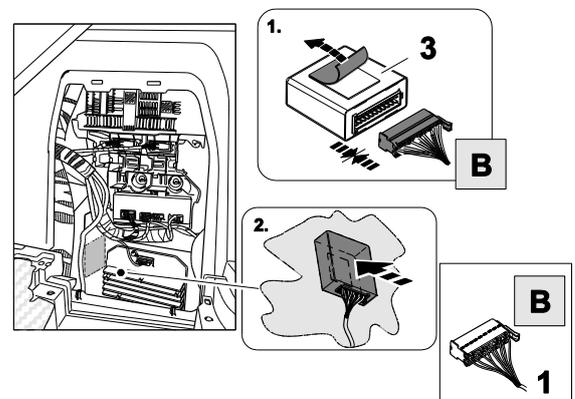
37. Cut back the tape of the pre-wire harness to reveal the following wire colours.
Supplied wire taps can be used for brake and R. Ind connection if desired.
38. Cut the power wire trailer patch harness to desired length. **(The trailer patch fuse is not required and can be discarded.)**
39. Solder the power wire to its corresponding wire.
40. Connect the following wires as per below.

| Trailer Patch | Vehicle Wire | Function |
|-----------------------|-------------------|----------|
| Black/Yellow D | Black pin 1 | Brake |
| Black/Blue J | Blue/Yellow pin 2 | R.Ind |
| Red K | Red/Grey pin 5 | +12vdc |



41. Connect the trailer ECU. Peel the adhesive backing tape from and press the module against this surface.

Apply pressure for 60 seconds to ensure good adhesion.



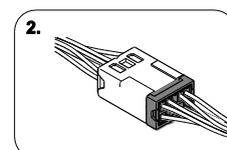
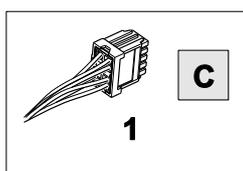
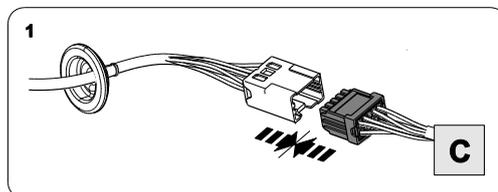


TOWBAR INSTALLATION INSTRUCTIONS

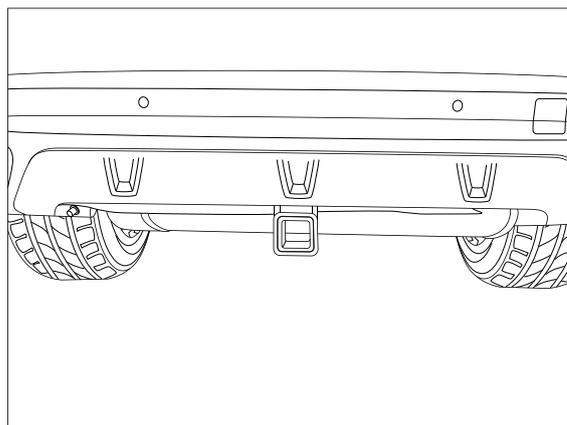
PART NUMBER 03281RW

BMW X7 G07 CL4

42. Locate the 8-way tail harness connector and connect it to the 8-way female connector on the trailer patch.



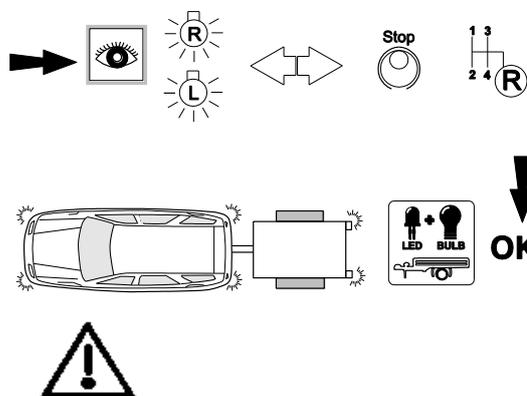
43. Refit all removed components to the vehicle following steps 1 to 14 in reverse.



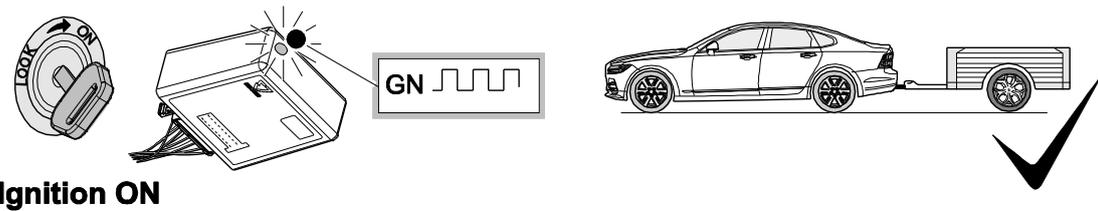
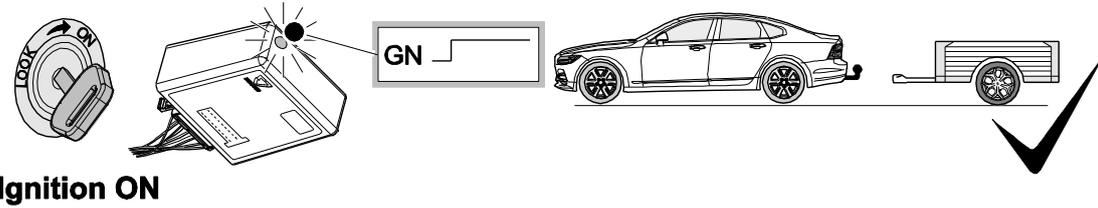
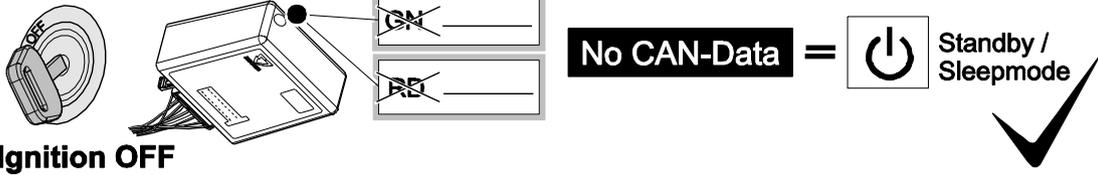
44. Check all light functions.

Before testing the lights with a tester or trailer connected, the trailer module must be activated by putting your foot on the brake.

This allows the module to detect if a trailer is connected. Once a trailer is disconnected, another press on the brake will enable the module to detect no trailer is connected.

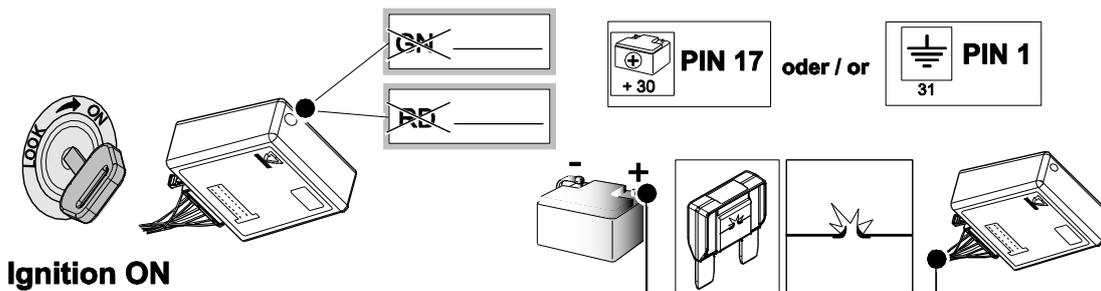
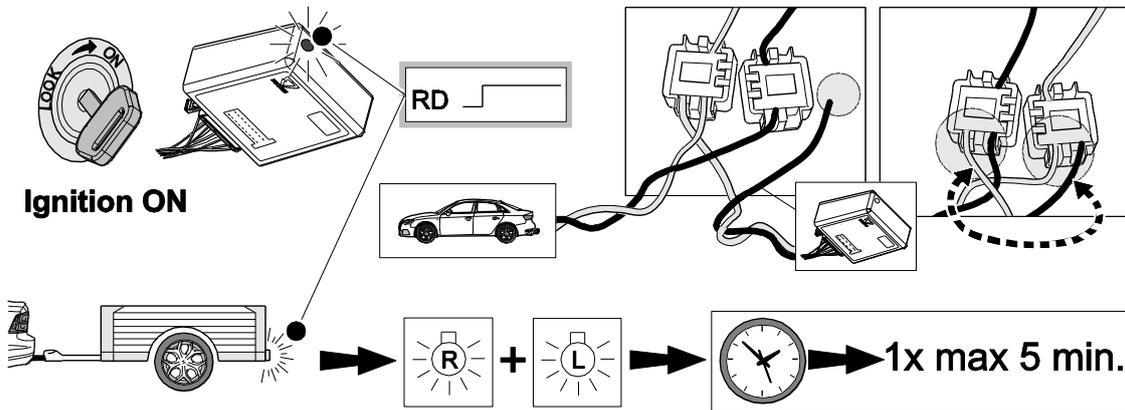


Operation support



Failure support

Check CAN-Data Wire





CUSTOMER INFORMATION

PLACE THESE INSTRUCTIONS IN THE
VEHICLE'S GLOVEBOX AFTER INSTALLATION

**THANK YOU FOR PURCHASING HAYMAN REESE.
WITH CORRECT MAINTENANCE AND CARE THIS PRODUCT WILL PROVIDE A
LIFETIME OF TROUBLE-FREE OPERATION.**

i TOWBAR MAINTENANCE AND CARE:

1. Hayman Reese recommend that the towbar LUG or TBM (tow ball Mount) Pull Pin and R-clip are removed and stored when not in use. Removal of LUG or TBM (tow ball mount) is advisable when not in use to assist with any of the following.
 - Ensure rear number plate is not obscured.
 - Allow maximum available departure angle and prevent any potential interference.
 - Prevent possible interference with vehicles reverse sensors or camera detecting a tow ball mount as an obstruction during reversing.
 - Removes towball mount as an obstruction for when moving around the rear of the vehicle.
2. Hayman Reese recommends routine inspection of your towbar to ensure trouble free towing.
 - Bolt security and tension should be regularly inspected and checked for correct tension. Replace any worn or defective parts with suitable grade & class fasteners. Inspection should be requested to coincide with vehicle major services.
3. It is the owner's responsibility to ensure towing and down ball weight capacities of the towing vehicle are not exceeded.
 - Towing and down ball weights allowable may differ according to model variations. Please refer to owner's manual or vehicle dealer to confirm exact rating for your vehicle model variant.
 - It is not uncommon for the vehicle tow rating to differ from the towbar rating. When this occurs, the lesser rating must be adhered to.
 - For vehicles fitted with enhanced vehicle functions that may be altered/changed when towing i.e Trailer sway mitigation, blind spot detection, adaptive cruise control etc. Please consult owner's manual to understand changes enabled when towing and after towing.

i WARRANTY INFORMATION:

Hayman Reese Towbars are covered by a Lifetime Warranty.

Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and for compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.

For further details please visit www.haymanreese.com.au/warranty or contact customer service on 1800 812 017 or info@haymanreese.com.au.



CUSTOMER INFORMATION

PLACE THESE INSTRUCTIONS IN THE VEHICLE'S GLOVEBOX AFTER INSTALLATION

HAYMAN REESE SMART PIN

Your Hayman Reese towbar is equipped with Smart Pin technology to help reduce towbar tongue rattle in most driving conditions. Please ensure below instructions are understood and routine maintenance is carried out to ensure best towing experience.

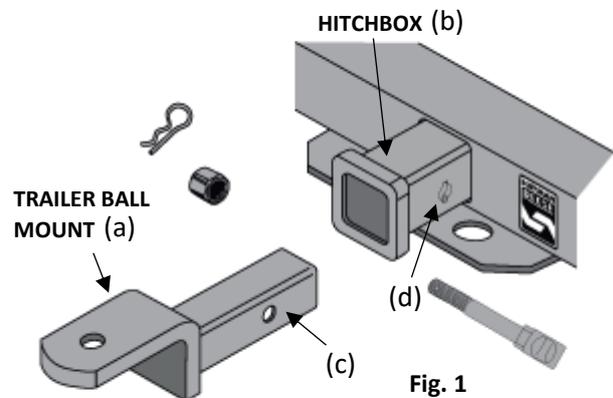
i Regularly inspect for wear and check the tightness of the Smart Pin Nut. Follow instructions below to re-tighten the nut as necessary when movement and noise in the tow ball mount is noted.

- Before towing, ensure R-Clip is properly installed and Smart pin nut is installed and tensioned. Replacement parts are available from your Hayman Reese Distributor.

TOWBALL MOUNT REMOVAL/INSTALLATION

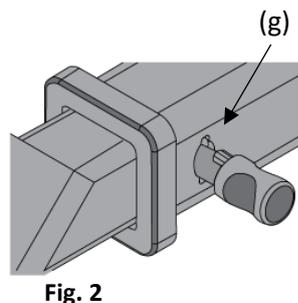
STEP 1

Insert Trailer Ball Mount (TBM) (a) into towbar hitchbox (b), aligning hole in TBM shank (c) with hole in hitchbox (d) (Fig. 1)



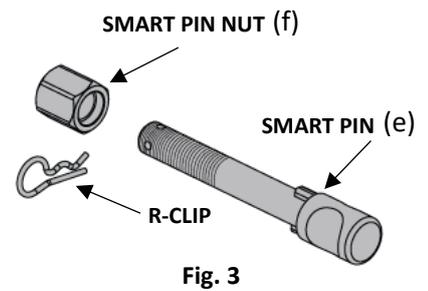
STEP 2

Insert Smart Pin (e) through hole in hitchbox and hole in TBM shank (g); ensure the locators are inserted into the notches in the hitchbox (Fig. 2)



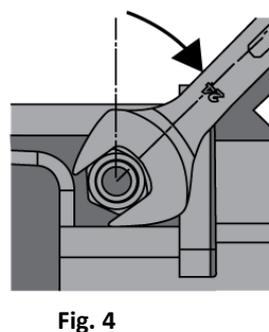
STEP 3

Screw Smart Pin Nut (f) onto Smart Pin (g); tighten Smart Pin Nut until finger tight, ensuring TBM is restrained from up and down movement.



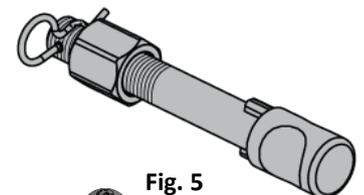
STEP 4

Tighten Smart Pin Nut by turning nut a further 1/8th of a turn in the clockwise direction using a 24mm spanner (Fig. 4).



STEP 5

Install Smart Pin R-Clip through the hole that provides best clearance or easiest access. (Fig. 5)



STEP 6

Install towball onto TBM and tighten to **350 Nm** using a calibrated torque wrench (Fig. 6).

